

DORMER PRAMET

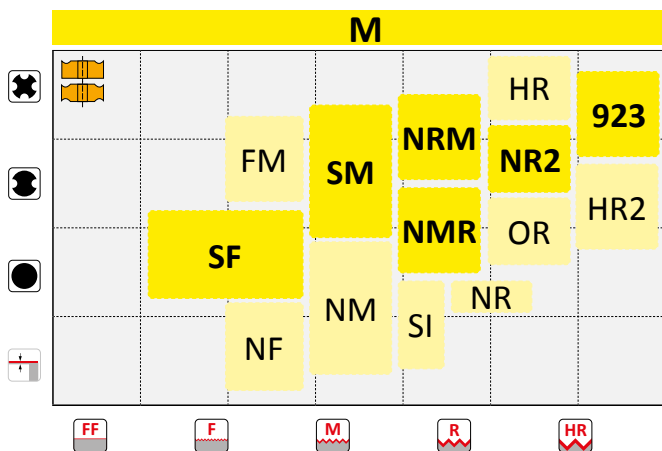
**ROMPITRUCIOLI
DI TORNITURA**

Tipo di bloccaggio ISO P, D, M, S



Sotto-gruppo	DORMER AMG	Definizione di sottogruppi	
P	P1	1.1, 1.2	Acciaio e acciaio fuso con lavorabilità molto buona (potenziata); acciaio automatico e a basso contenuto di carbonio
	P2	1.3	Acciaio fuso e acciaio non legato e debolmente legato con un contenuto di carbonio medio ($0,25 < C < 0,55$); rigidità fino a 900 MPa e durezza di 160 – 255 HB
	P3	1.4	Acciaio fuso e acciaio non legato e debolmente legato con un contenuto di carbonio medio meno lavorabile; rigidità fino a 1000 MPa e durezza fino a 300 HB
	P4	1.5	Acciaio fuso e acciaio altamente e mediamente legato (generalmente con un contenuto di carbonio di $0,55 < C$); rigidità fino a 1270 MPa e durezza fino a 375 HB (rispettivamente 40 HRC)
M	M1	2.1	Acciaio ferritico resistente alla corrosione
	M2	(2.1, 2.4)	Acciaio martensitico resistente alla corrosione
	M3	2.2	Acciaio austenitico resistente alla corrosione
	M4	2.3, 2.4	Acciaio ferritico-austenitico (duplex) e super austenitico resistente alla corrosione
K	K1	3.1, 3.2	Ghisa grigia
	K2	3.1, 3.2	Ghisa temperata
	K3	3.3	Ghisa duttile, ferritica e ferrito-perlitica
	K4	3.4	Ghisa duttile ferrito-perlitica, perlito-sorbitica e perlitica
N	N1	7.1	Aluminium and its soft alloys (with a low Si content), particularly formed and cast (non-hardened); hardness of up to 100 HB
	N2	7.2, 7.3, 7.4	Hard Al alloys, particularly cast and hardened (with a high Si content)
	N3	6.1, 6.2, 6.3	Soft Cu alloys, automatic brass and other types of soft brass and bronze
	N4	6.4	Less machinable and hard Cu alloys
S	S1	4.1, 4.2, 4.3	Ti tecnicamente puro, leghe a, a + b e b, leghe raffinate e invecchiate
	S2	(9.1)	Leghe a base di Fe
	S3	5.1, 5.2, 5.3	Leghe a base di Ni
	S4	(9.1)	Leghe a base di Co
H	H1	1.6	Acciaio per utensili duri e altamente rigidi e acciaio temprato e raffinato con una durezza di 40 – 50 HRC
	H2	—	Ghisa bianca e temprata 350 – 600 HV
	H3	1.7	Acciaio temprato e raffinato con durezza compresa nell'intervallo di 50 – 55 HRC
	H4	1.8	Acciaio temprato e raffinato (principalmente per utensili) con durezza superiore a 55 HRC

Classificazione schematica dei rompitruccioli per acciaio inox (M) in relazione all'avanzamento (f), profondità di taglio (ap) e condizioni di lavoro.



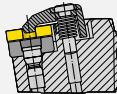
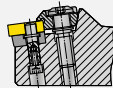
	Condizioni molto precarie
	Condizioni instabili
	Condizioni stabili
	Pezzo in lavorazione con pareti sottili








	Applicazione principale
	Applicazione secondaria
-	Sconsigliata

	0,05 – 0,2 mm/giro	0,05 – 2 mm
	0,2 – 0,4 mm/giro	2 – 4 mm
	0,4 – 1,0 mm/giro	4 – 10 mm
	> 1,0 mm/giro	> 10 mm

TIPO DI BLOCCAGGIO ISO P, D, M

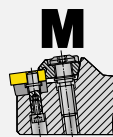
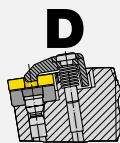
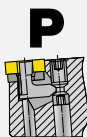









P**D****M**

Rompi- truciolo	$\geq f_{\min}$ (mm/giro)							
		S	C	W	T	D	V	



FF	0,06		✓	✓	✓	✓	✓	10
SF	0,08	✓	✓	✓	✓	✓	✓	11
...A	0,10	✓	✓	✓	✓	✓		12
NF	0,10	✓	✓	✓	✓	✓	✓	13
FM	0,15	✓	✓	✓	✓	✓	✓	14
NM	0,15		✓	✓	✓	✓	✓	15
SM	0,15	✓	✓	✓	✓	✓	✓	16
M	0,17	✓	✓	✓	✓	✓	✓	17
NMR	0,18	✓	✓	✓	✓	✓	✓	18
KR	0,20	✓	✓	✓	✓			19
SI	0,20		✓	✓	✓	✓		20
NRM	0,23	✓	✓	✓		✓		21
R	0,30	✓	✓	✓	✓	✓		22
RM	0,30	✓	✓	✓	✓	✓		23



Rompi-truciolo	$\geq f_{\min}$ (mm/giro)							
		S	C	W	T	D	V	

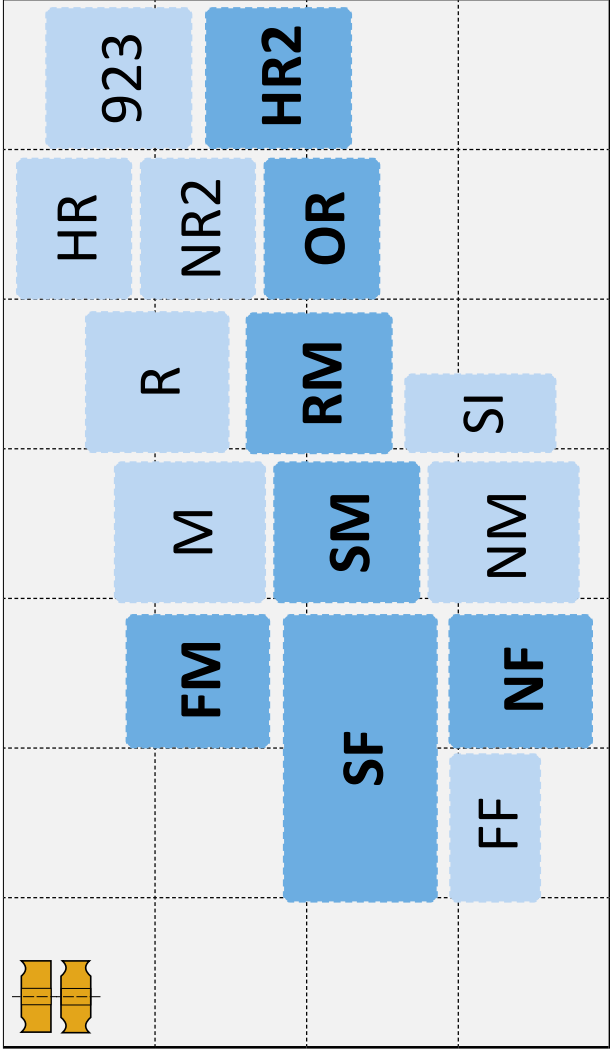


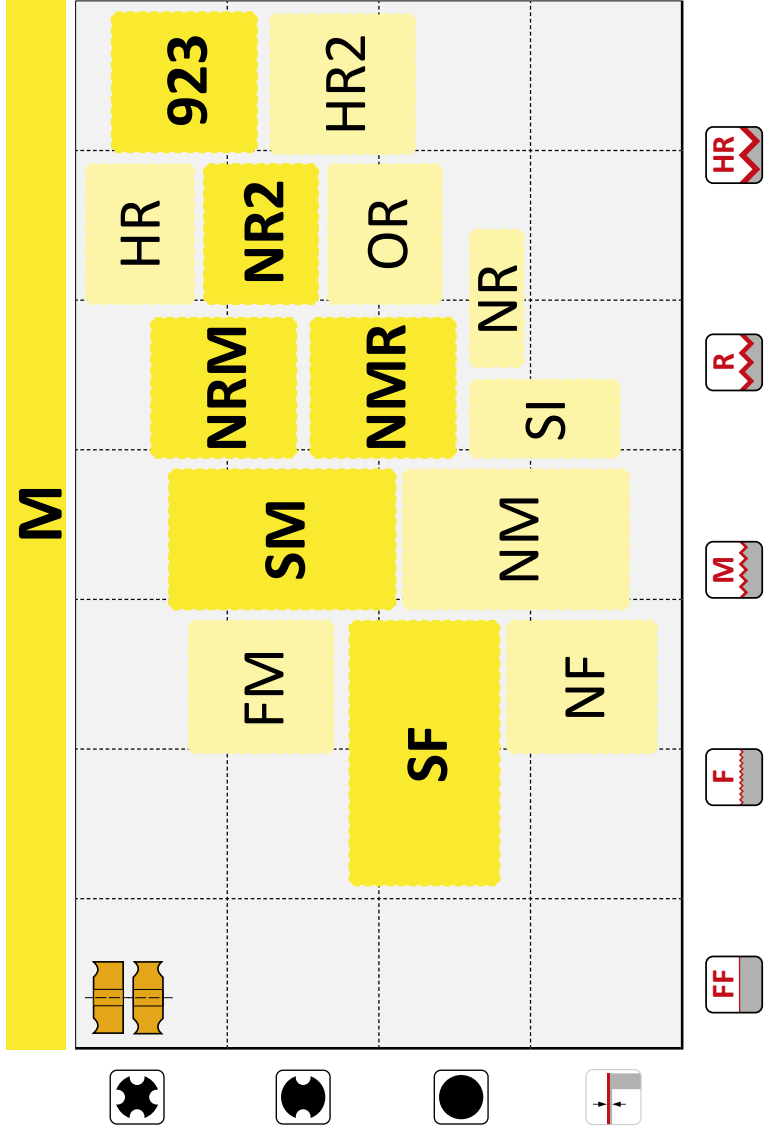
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NR2	0,25	✓	✓	✓	✓	✓		25
OR	0,25	✓	✓	✓	✓	✓		26
DR	0,30	✓	✓	✓	✓			27
NRM	0,32	✓	✓					28
OR1	0,37	✓	✓					29
923	0,45	✓	✓					30
HR	0,50	✓	✓		✓			31
HR2	0,50	✓	✓					32
SR	0,70	✓						33



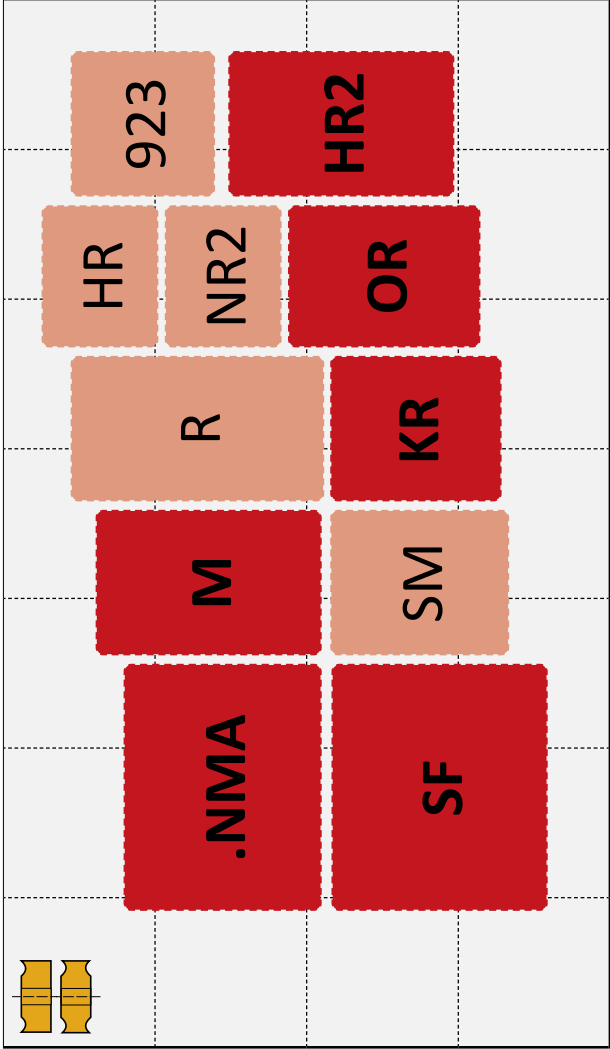
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W-NM	0,15		✓	✓		✓		38
W-M	0,17		✓	✓				39
W-MR	0,20		✓	✓		✓		40

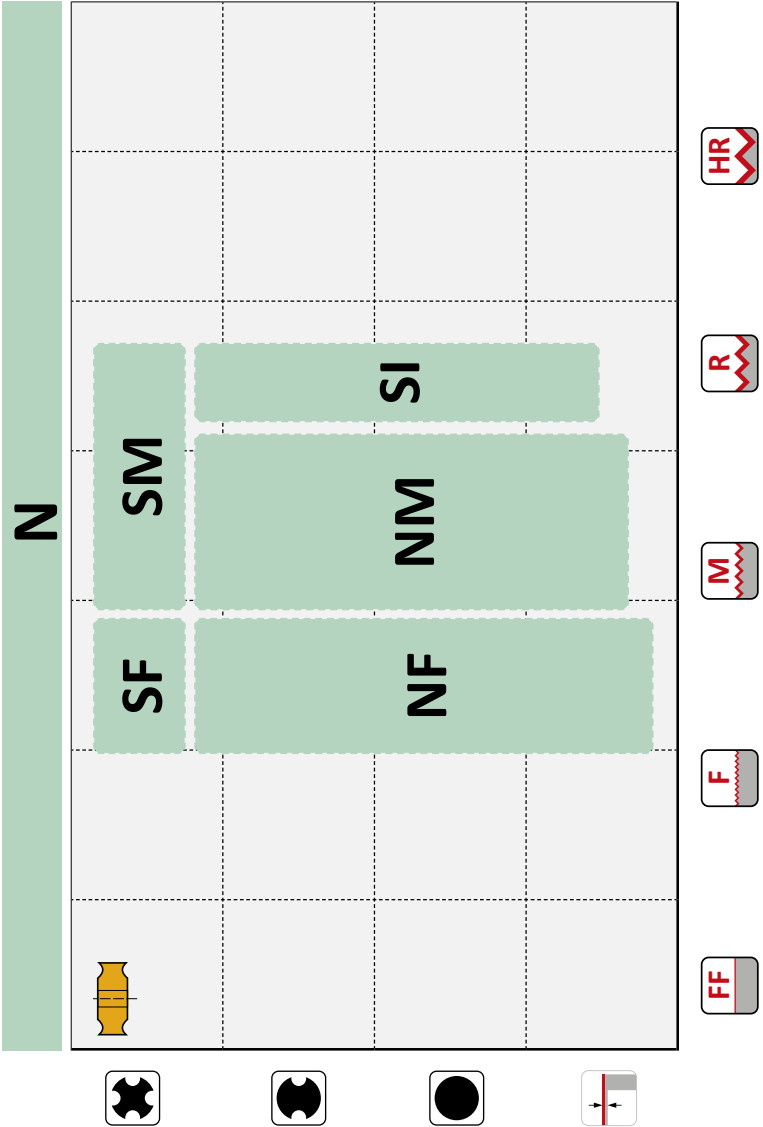
P



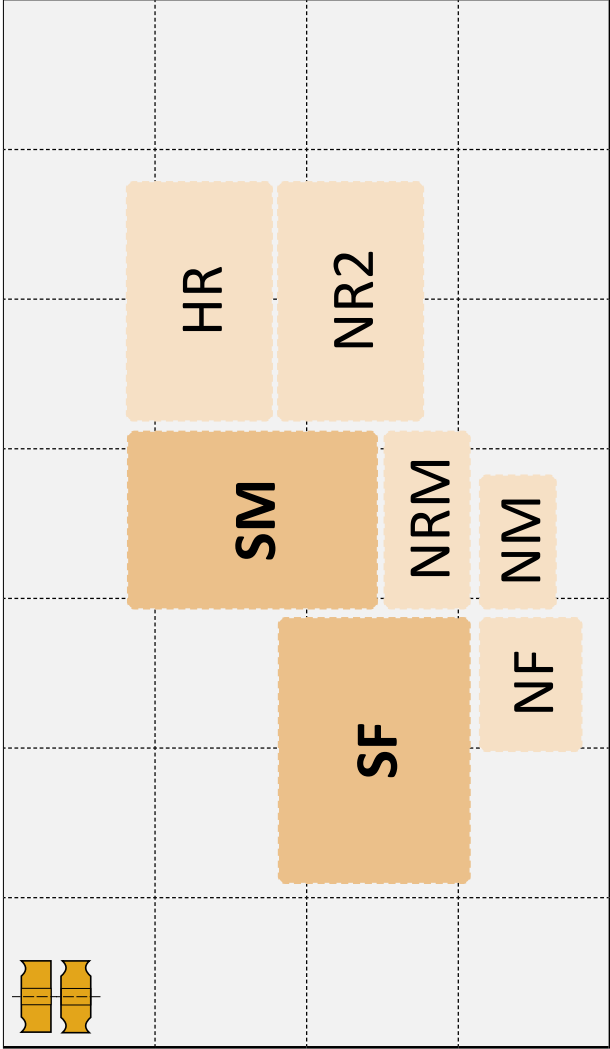


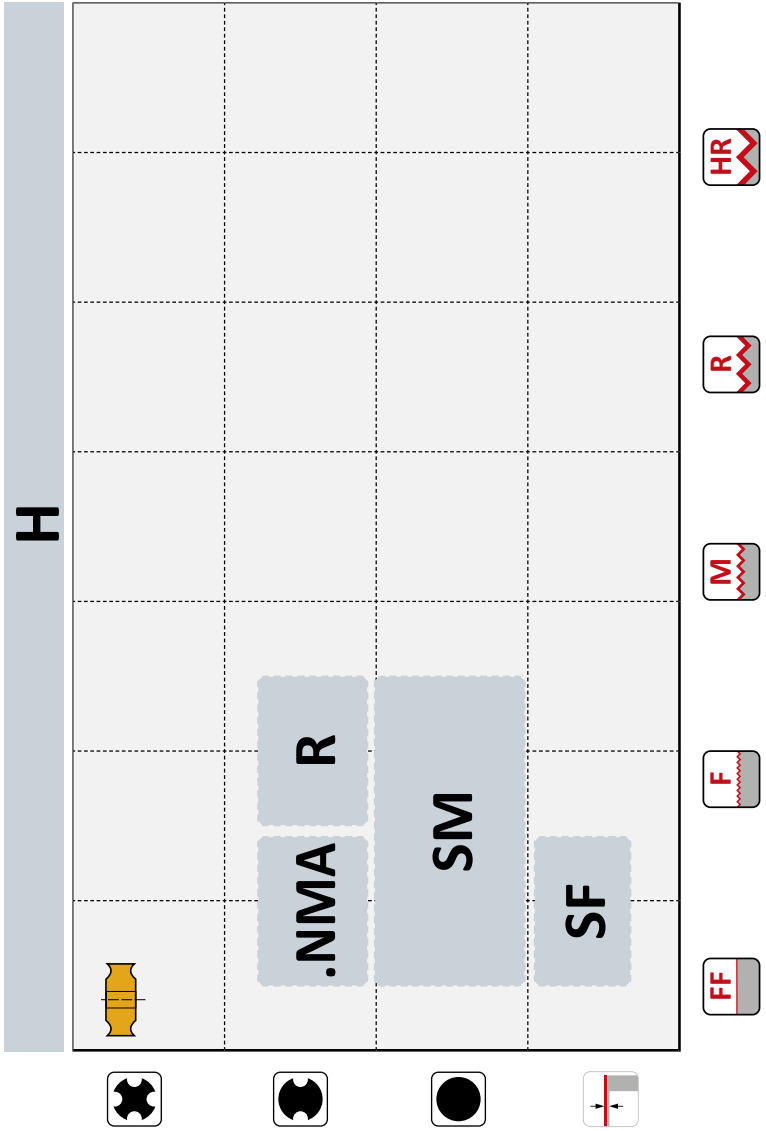
K



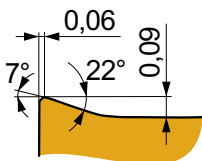


S

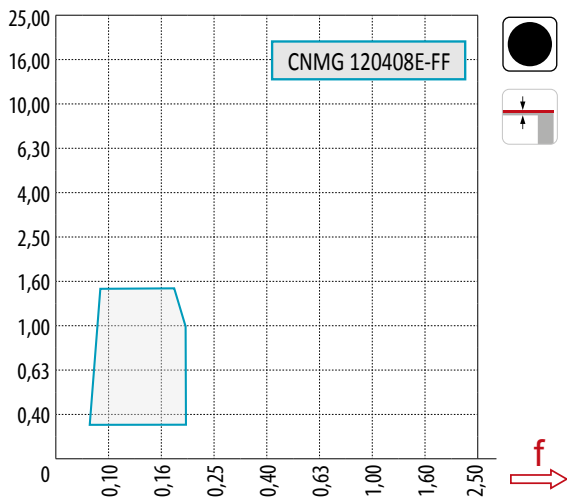




FF



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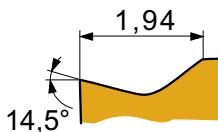
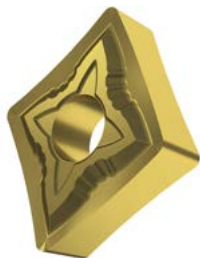


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	P3	■
	P4	■
M	M1	▣
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	M3	▣
	M4	▣
K	K1	▣
	K2	▣
	K3	■
	K4	▣
N	N1	
	N2	▣
	N3	▣
	N4	▣
S	S1	▣
	S2	
	S3	
	S4	
H	H1	▣
	H2	
	H3	▣
	H4	

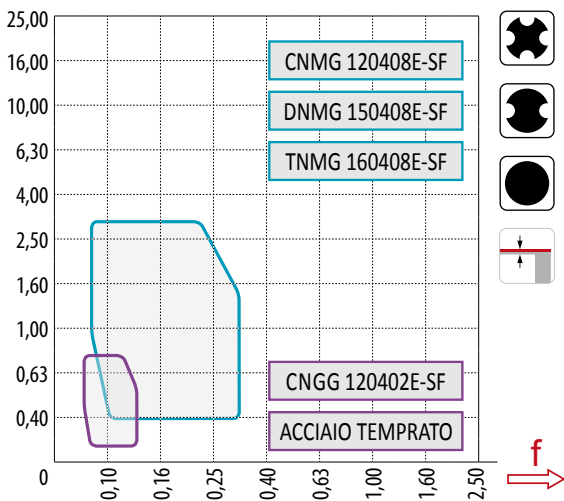
CNMG WNMG TNMG DNMG VNMG



SF



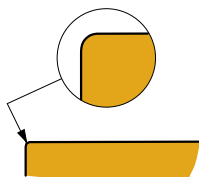
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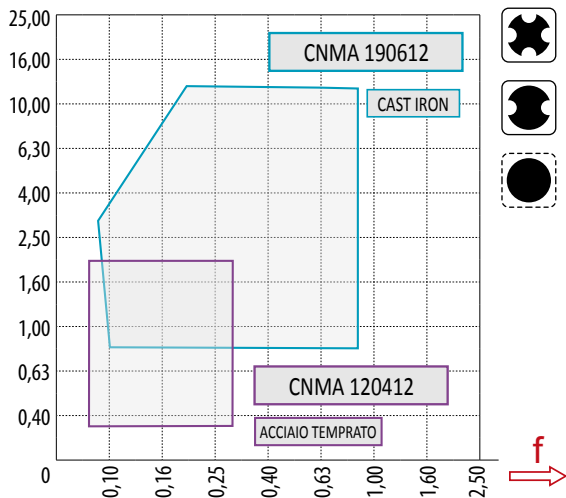
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	K4	■
N	N1	■
	N2	■
	N3	■
	N4	■
S	S1	■
	S2	■
	S3	■
	S4	■
H	H1	■
	H2	■
	H3	■
	H4	■

SNMG	CNMG CNGG	WNMG	TNMG	DNMG	VNMG

...A



CNMA 190612

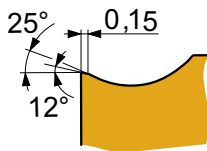


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	M3	
	M4	
K	K1	■
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	K3	▣
	K4	■
N	N1	
	N2	
	N3	
	N4	
S	S1	
	S2	
	S3	
	S4	
H	H1	
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	H3	▣
	H4	■

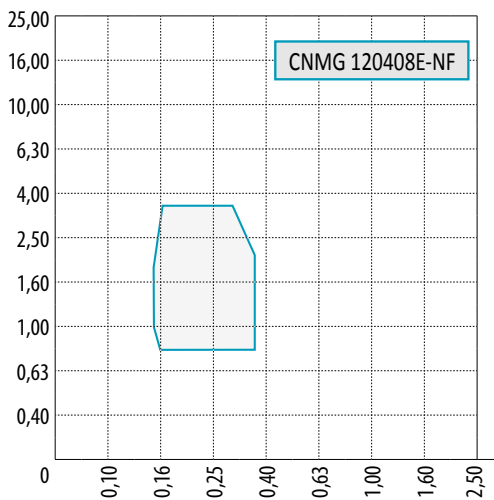
SNMA CNMA WNMA TNMA DNMA



NF



CNMG 120408E-NF



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	P4	■
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	M3	■
	M4	■
K	K1	▣
	K2	▣
	K3	■
	K4	▣
N	N1	■
	N2	■
	N3	■
	N4	■
S	S1	■
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	S3	▣
	S4	▣
H	H1	■
	H2	■
	H3	▣
	H4	■

SNMG

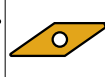
CNMG

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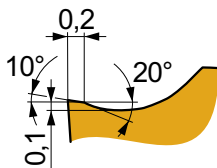
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DNMG

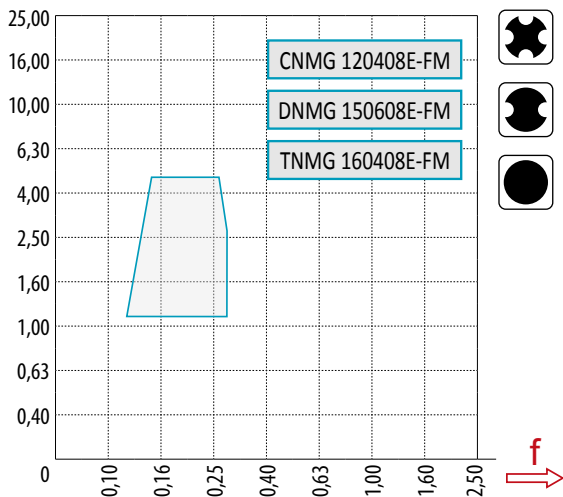
VNMG



FM

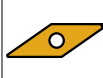


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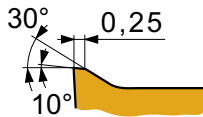


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	P3	■
	P4	■
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	M3	■
	M4	■
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	K2	■
	K3	■
	K4	■
N	N1	
	N2	
	N3	
	N4	■
S	S1	■
	S2	■
	S3	▣
	S4	▣
H	H1	■
	H2	▣
	H3	■
	H4	▣

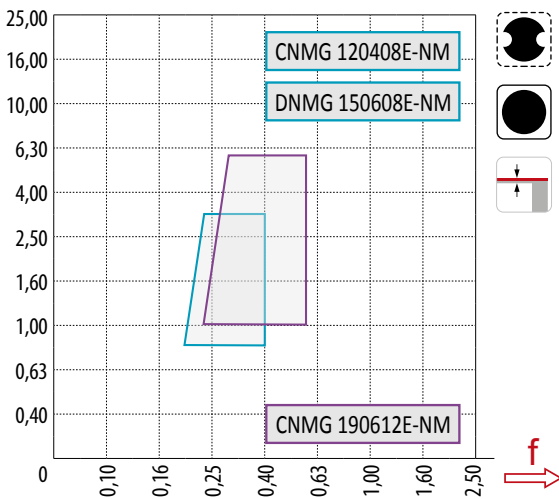
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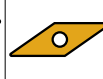
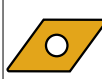


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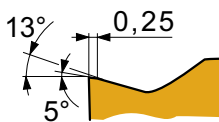
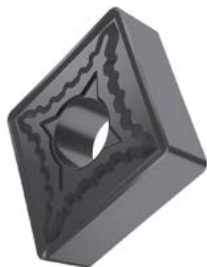


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	P4	■
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	M3	■
	M4	■
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	K2	■
	K3	▣
	K4	■
N	N1	▣
	N2	■
	N3	■
	N4	▣
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	S3	▣
	S4	▣
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	H3	■
	H4	■

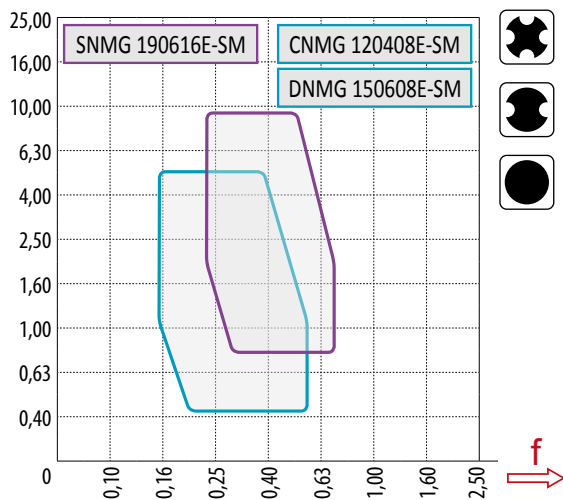
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SM

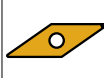
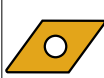


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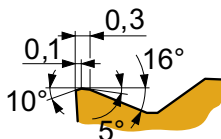


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	P4	■
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	M3	■
	M4	■
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	K2	■
	K3	■
	K4	■
N	N1	
	N2	
	N3	
	N4	■
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	S3	■
	S4	■
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	H4	■

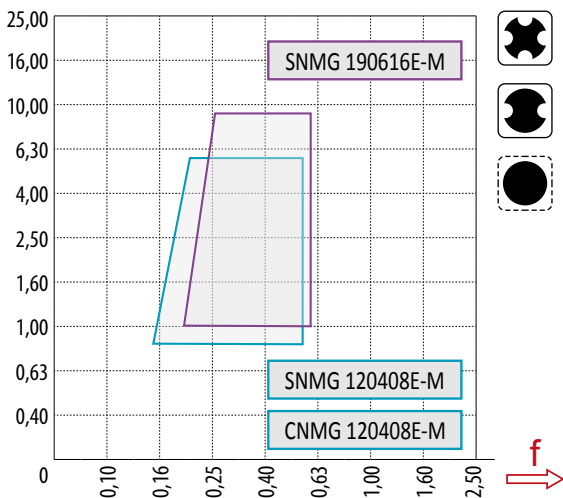
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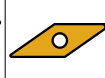
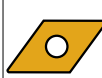


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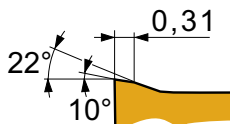
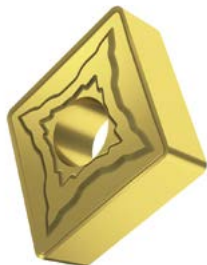


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	M3	
	M4	
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	K3	<input type="checkbox"/>
	K4	<input type="checkbox"/>
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S	S1	
	S2	
	S3	
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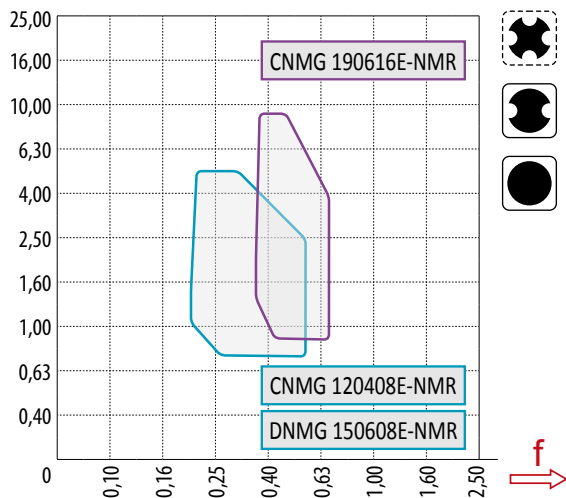
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NMR

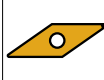


CNMG 120408E-NMR

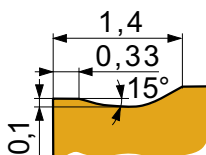
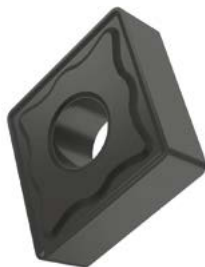


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	P2	■
	P3	■
	P4	▣
M	M1	■
	M2	■
	M3	■
	M4	■
K	K1	■
	K2	■
	K3	■
	K4	■
N	N1	■
	N2	■
	N3	■
	N4	■
S	S1	■
	S2	■
	S3	■
	S4	■
H	H1	■
	H2	■
	H3	■
	H4	■

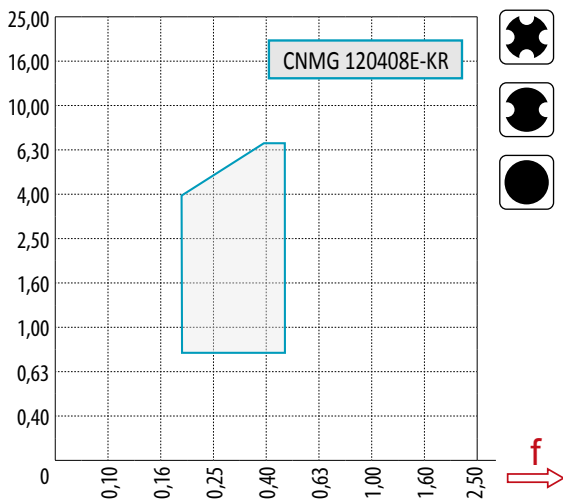
SNMG CNMG WNMG TNMG DNMG VNMG



KR



CNMG 120408E-KR

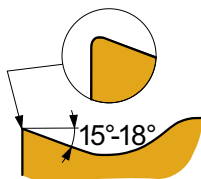


P	P1	
	P2	
	P3	
	P4	▣
M	M1	
	M2	
	M3	
	M4	
K	K1	■
	K2	■
	K3	■
	K4	■
N	N1	
	N2	
	N3	
	N4	
S	S1	
	S2	
	S3	
	S4	
H	H1	▣
	H2	■
	H3	▣
	H4	

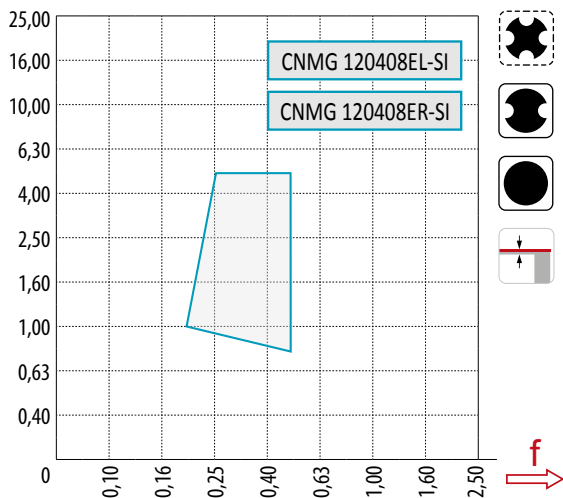
SNMG CNMG WNMG TNMG



SI



CNMG 120408ER-SI

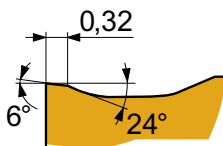
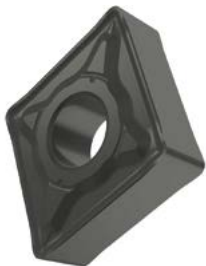


P	P1	■
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	P3	■
	P4	■
M	M1	■
	M2	■
	M3	■
	M4	■
K	K1	■
	K2	■
	K3	■
	K4	■
N	N1	▣
	N2	■
	N3	▣
	N4	■
S	S1	■
	S2	■
	S3	▣
	S4	▣
H	H1	
	H2	
	H3	
	H4	

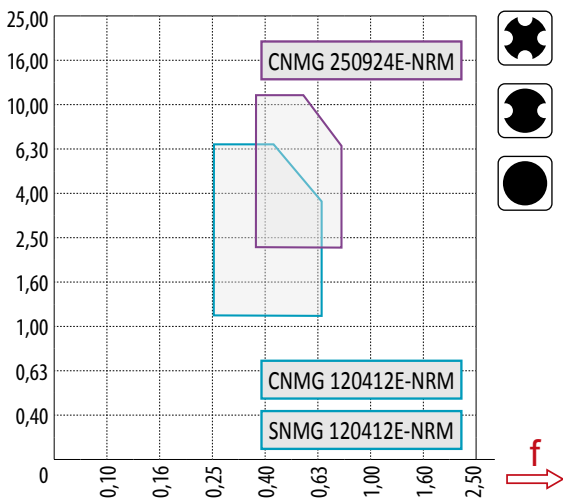
CNMG WNMG TNMG DNMG



NRM



CNMG 120412E-NRM

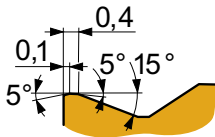
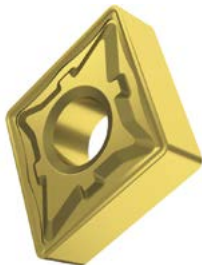


P	P1	■
	P2	■
	P3	■
	P4	▣
M	M1	■
	M2	■
	M3	■
	M4	■
K	K1	
	K2	
	K3	■
	K4	
N	N1	
	N2	
	N3	
	N4	
S	S1	■
	S2	■
	S3	■
	S4	■
H	H1	
	H2	
	H3	
	H4	

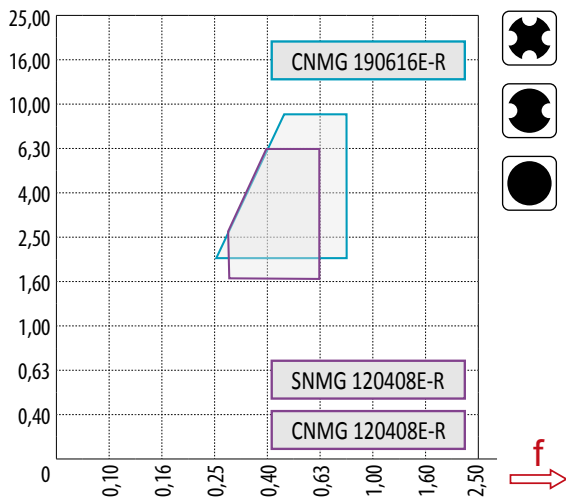
SNMG CNMG WNMG DNMG



R



CNMG 190616E-R

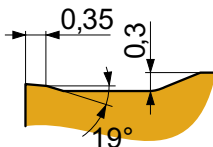


P	P1	<input checked="" type="checkbox"/>
	P2	<input type="checkbox"/>
	P3	<input type="checkbox"/>
	P4	<input type="checkbox"/>
M	M1	<input checked="" type="checkbox"/>
	M2	<input type="checkbox"/>
	M3	<input checked="" type="checkbox"/>
	M4	<input checked="" type="checkbox"/>
K	K1	<input type="checkbox"/>
	K2	<input type="checkbox"/>
	K3	<input type="checkbox"/>
	K4	<input type="checkbox"/>
N	N1	<input type="checkbox"/>
	N2	<input type="checkbox"/>
	N3	<input type="checkbox"/>
	N4	<input type="checkbox"/>
S	S1	<input type="checkbox"/>
	S2	<input type="checkbox"/>
	S3	<input type="checkbox"/>
	S4	<input type="checkbox"/>
H	H1	<input type="checkbox"/>
	H2	<input type="checkbox"/>
	H3	<input type="checkbox"/>
	H4	<input checked="" type="checkbox"/>

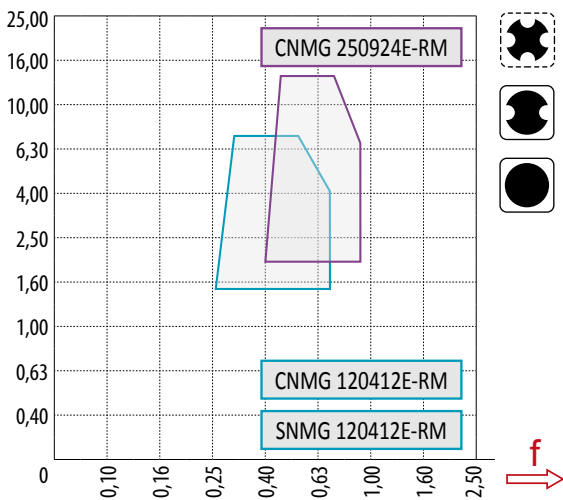
SNMG CNMG WNMG TNMG DNMG



RM

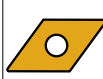


CNMG 120408E-RM

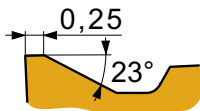


P	P1	■
	P2	■
	P3	■
	P4	▣
M	M1	■
	M2	■
	M3	▣
	M4	▣
K	K1	■
	K2	▣
	K3	■
	K4	▣
N	N1	
	N2	
	N3	
	N4	
S	S1	
	S2	
	S3	
	S4	
H	H1	
	H2	
	H3	
	H4	

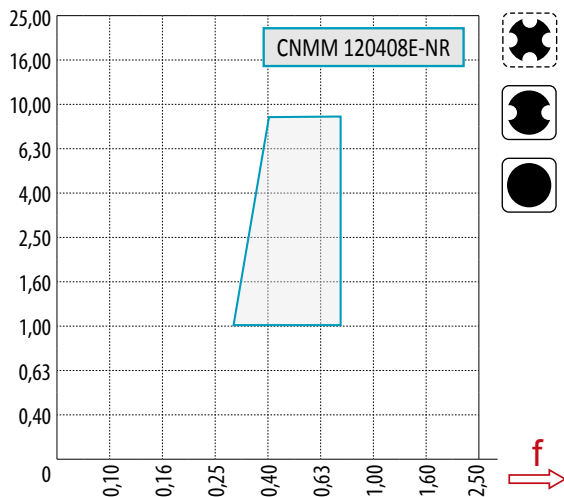
SNMG CNMG WNMG TNMG DNMG



NR



CNMM 120408E-NR

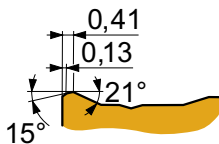


P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	■
	M4	■
K	K1	▣
	K2	▣
	K3	■
	K4	▣
N	N1	
	N2	
	N3	
	N4	
S	S1	▣
	S2	▣
	S3	▣
	S4	▣
H	H1	
	H2	
	H3	
	H4	

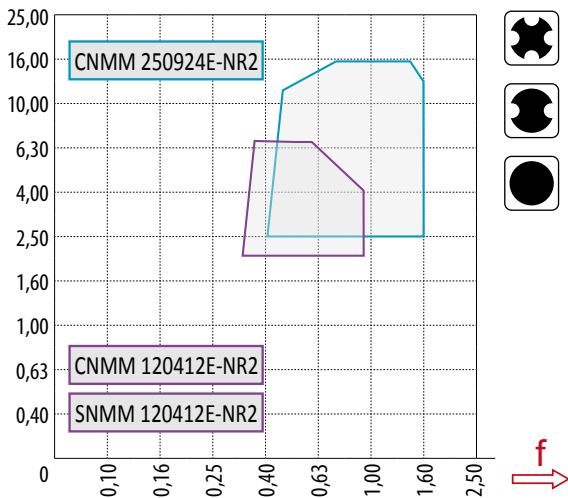
SNMM CNMM WNMM DNMM



NR2



CNMM 250924E-NR2

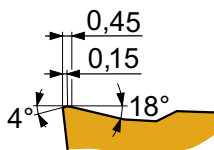


P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	■
	M4	■
K	K1	▣
	K2	▣
	K3	■
	K4	▣
N	N1	
	N2	
	N3	
	N4	
S	S1	▣
	S2	▣
	S3	▣
	S4	▣
H	H1	
	H2	
	H3	
	H4	

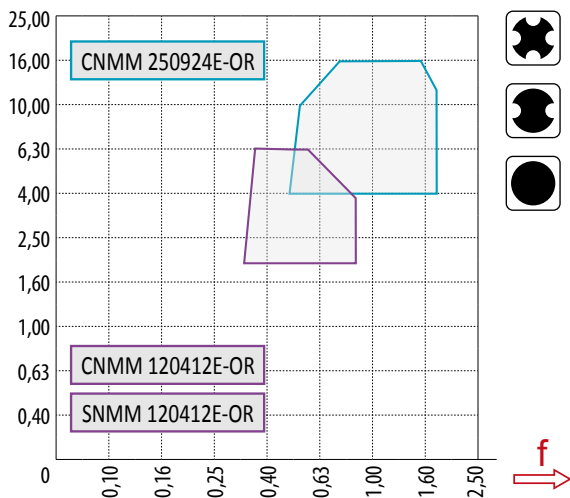
SNMM CNMM WNMM TNMM DNMM



OR



CNMM 250924E-OR

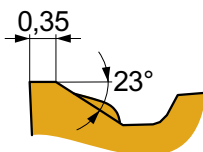


P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	■
	M4	■
K	K1	▣
	K2	▣
	K3	■
	K4	▣
N	N1	
	N2	
	N3	
	N4	
S	S1	▣
	S2	▣
	S3	▣
	S4	▣
H	H1	▣
	H2	
	H3	
	H4	

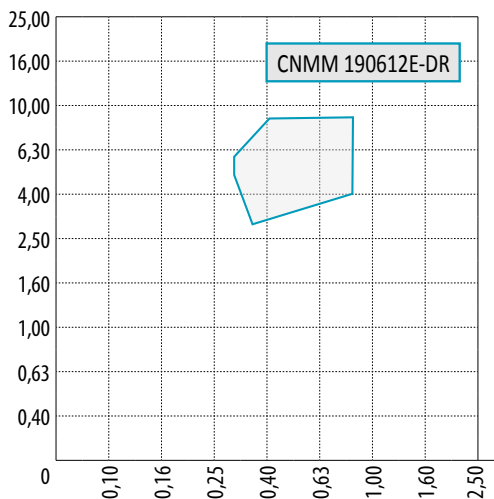
SNMM CNMM WNMM TNMM DNMM



DR



CNMM 190616-DR

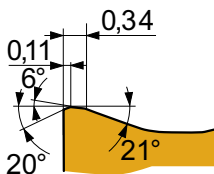


P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	▣
	M4	▣
K	K1	▣
	K2	▣
	K3	■
	K4	▣
N	N1	
	N2	
	N3	
	N4	
S	S1	▣
	S2	▣
	S3	
	S4	
H	H1	
	H2	
	H3	
	H4	

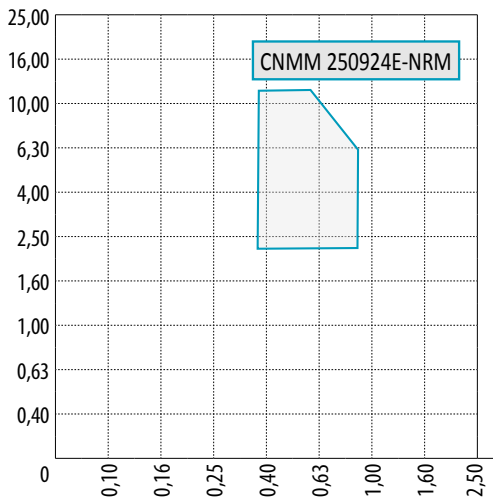
SNMM CNMM WNMM TNMM



NRM



CNMM 250924E-NRM

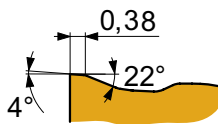


P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	■
	M4	■
K	K1	■
	K2	■
	K3	■
	K4	■
N	N1	
	N2	
	N3	
	N4	
S	S1	■
	S2	■
	S3	■
	S4	■
H	H1	▣
	H2	
	H3	
	H4	

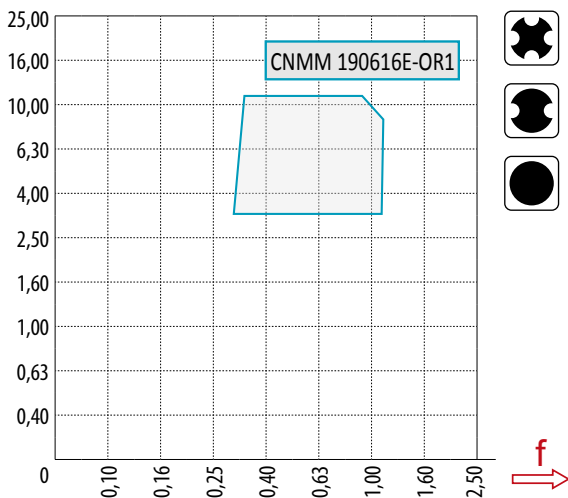
SNMM CNMM



OR1



CNMM 190616E-OR1

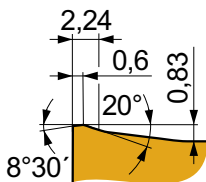


P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	■
	M4	■
K	K1	▣
	K2	▣
	K3	■
	K4	▣
N	N1	
	N2	
	N3	
	N4	
S	S1	▣
	S2	▣
	S3	▣
	S4	▣
H	H1	▣
	H2	
	H3	
	H4	

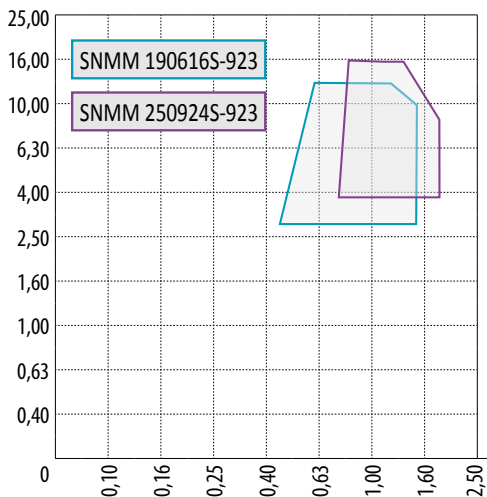
SNMM CNMM



923



SNMM 250924S-923

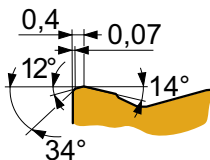
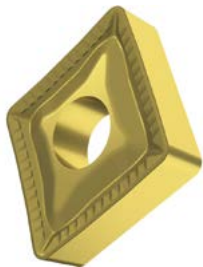


P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	■
	M4	■
K	K1	▣
	K2	▣
	K3	■
	K4	▣
N	N1	
	N2	
	N3	
	N4	
S	S1	▣
	S2	▣
	S3	▣
	S4	▣
H	H1	
	H2	
	H3	
	H4	

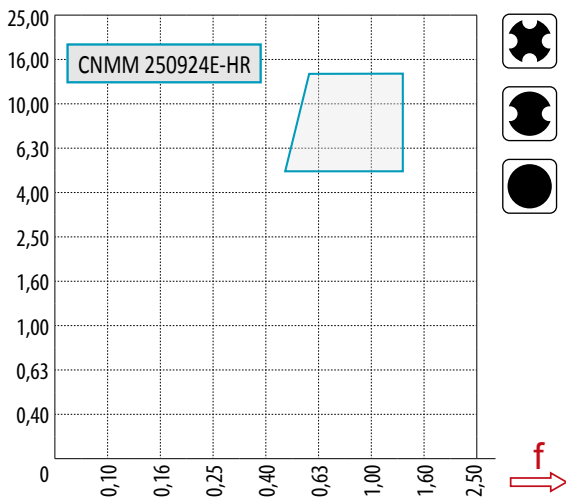
SNMM CNMM



HR



CNMM 250924E-HR

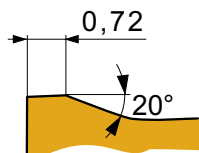


P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	▣
	M4	▣
K	K1	■
	K2	■
	K3	■
	K4	■
N	N1	
	N2	
	N3	
	N4	
S	S1	▣
	S2	
	S3	
	S4	
H	H1	▣
	H2	
	H3	
	H4	

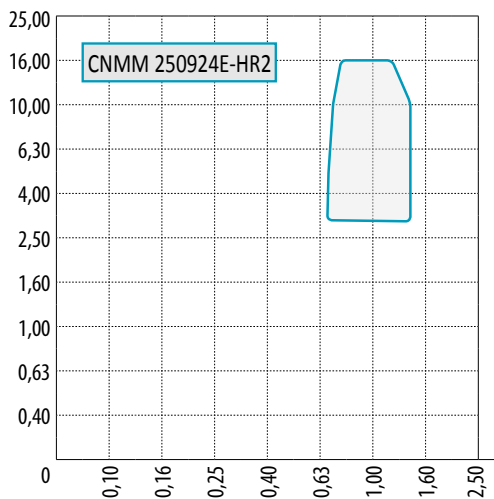
SNMM CNMM TNMM



HR2



CNMM 250924E-HR2

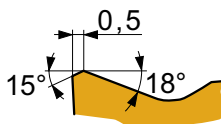


P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	■
	M4	■
K	K1	■
	K2	■
	K3	■
	K4	■
N	N1	
	N2	
	N3	
	N4	
S	S1	▣
	S2	
	S3	
	S4	
H	H1	▣
	H2	
	H3	
	H4	

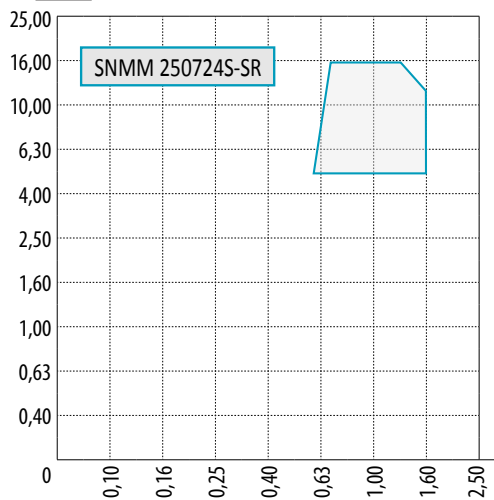
SNMM CNMM



SR



SNMM 250724S-SR

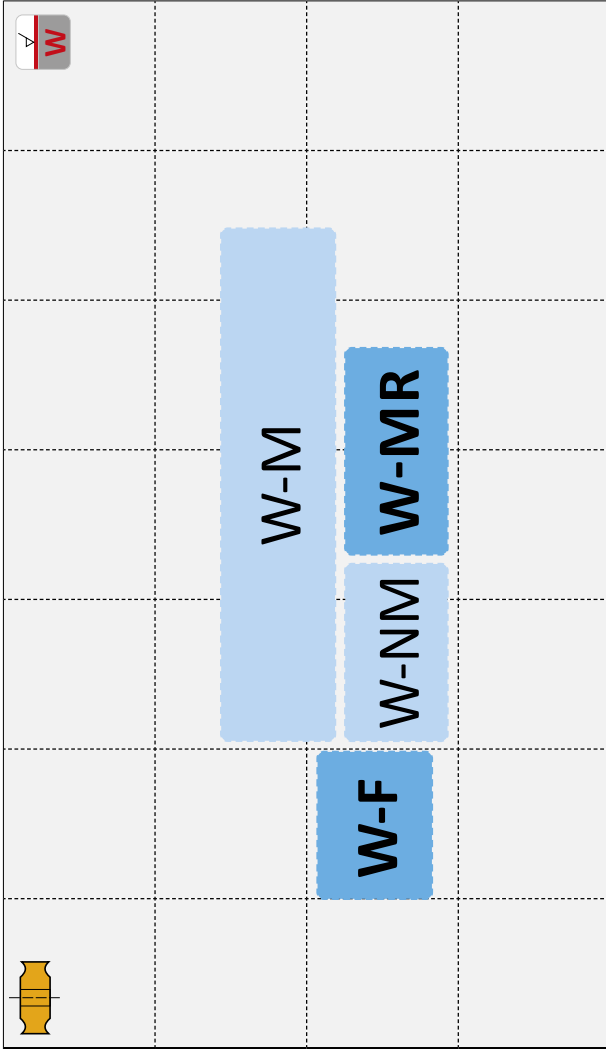


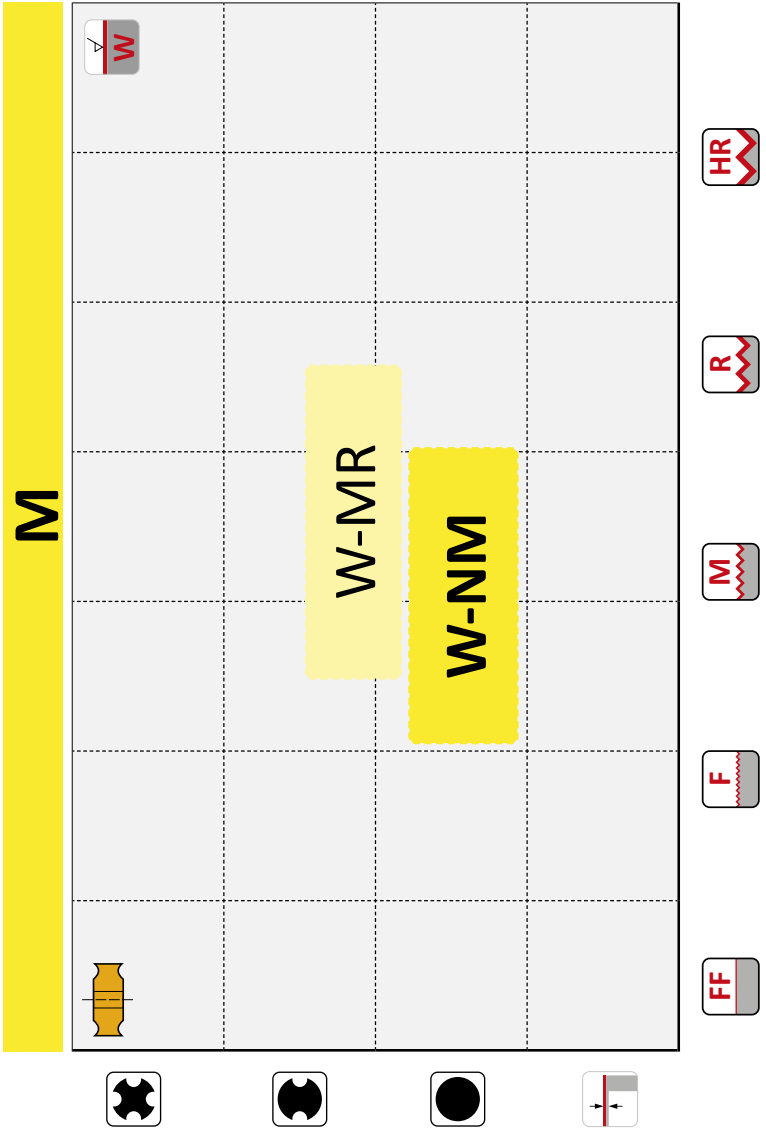
P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	■
	M4	■
K	K1	■
	K2	■
	K3	■
	K4	■
N	N1	
	N2	
	N3	
	N4	
S	S1	▣
	S2	
	S3	
	S4	
H	H1	
	H2	
	H3	
	H4	

SNMM

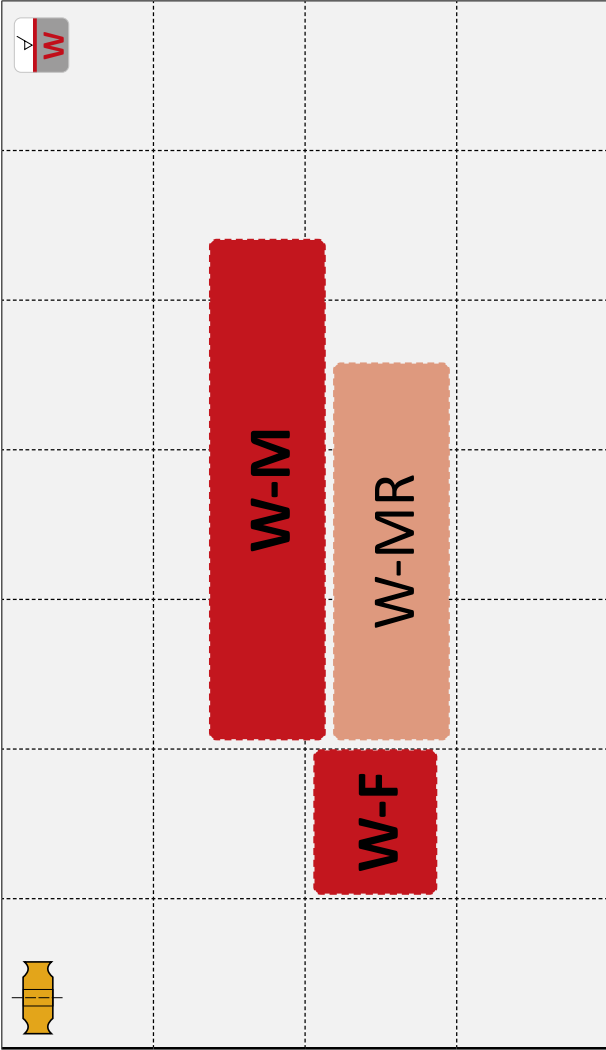


P

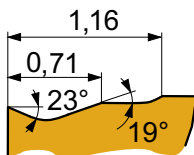




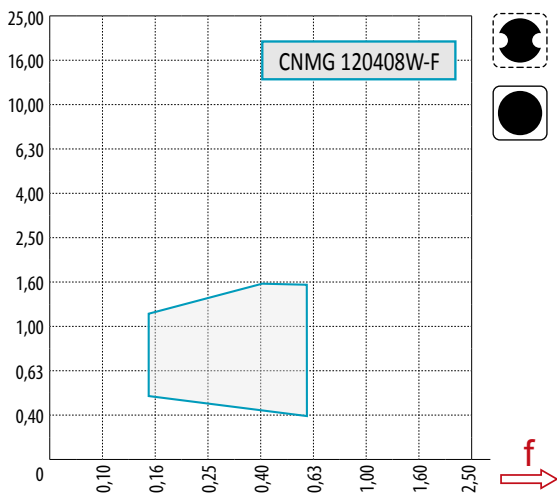
K



W-F



CNMG 120408W-F

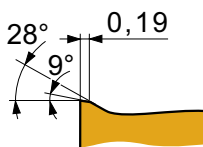


P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	-
	M2	○
	M3	-
	M4	-
K	K1	■
	K2	■
	K3	■
	K4	■
N	N1	-
	N2	-
	N3	-
	N4	-
S	S1	-
	S2	-
	S3	-
	S4	-
H	H1	○
	H2	-
	H3	-
	H4	-

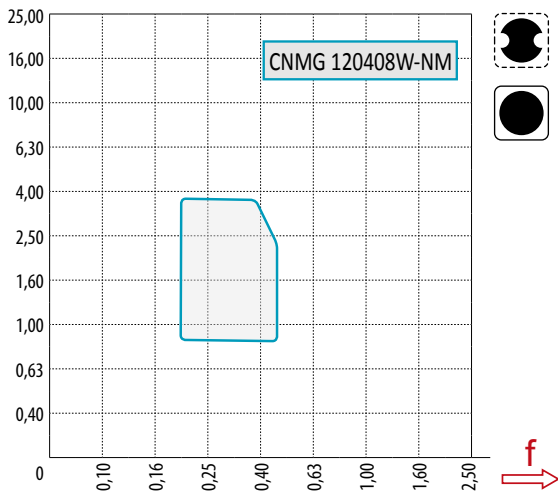
CNMG WNMG



W-NM



CNMG 120408W-NM

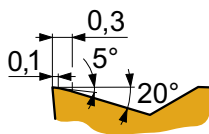


P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	▣
	M4	▣
K	K1	▣
	K2	▣
	K3	■
	K4	▣
N	N1	▣
	N2	▣
	N3	▣
	N4	▣
S	S1	▣
	S2	▣
	S3	▣
	S4	▣
H	H1	
	H2	
	H3	
	H4	

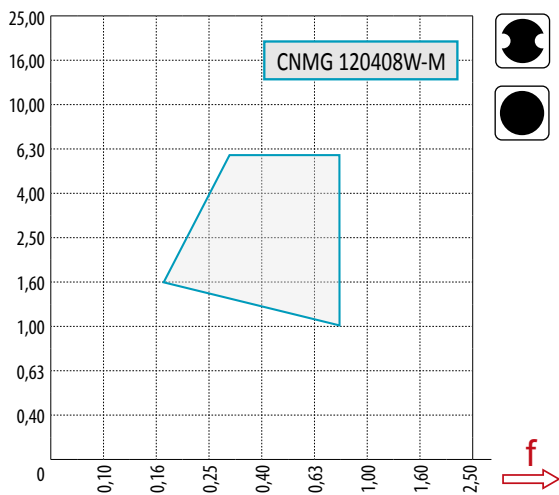
CNMG WNMG DNMX



W-M



CNMG 120408W-M

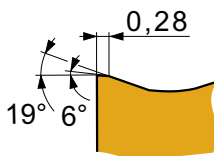
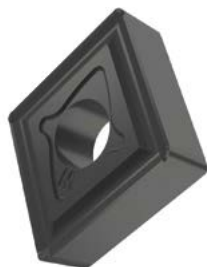


P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	
	M2	
	M3	
	M4	
K	K1	■
	K2	■
	K3	■
	K4	■
N	N1	
	N2	
	N3	
	N4	
S	S1	
	S2	
	S3	
	S4	
H	H1	
	H2	
	H3	
	H4	

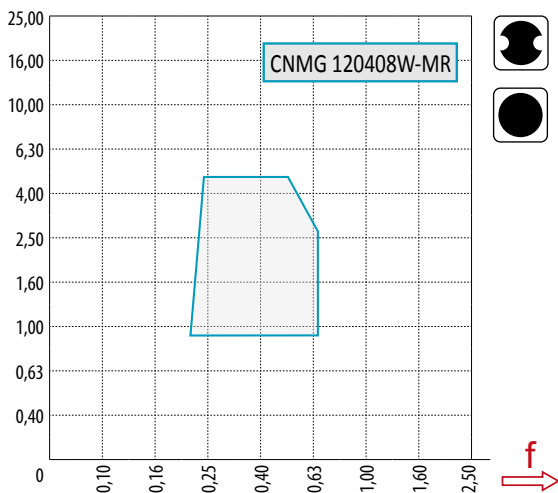
CNMG WNMG



W-MR



CNMG 120408W-MR



P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	▣
	M4	▣
K	K1	■
	K2	■
	K3	■
	K4	■
N	N1	
	N2	
	N3	
	N4	
S	S1	
	S2	
	S3	
	S4	
H	H1	
	H2	
	H3	
	H4	

CNMG WNMG DNMG












TIPO DI BLOCCAGGIO ISO S



S












Rompi-truciolo	$\geq f_{\min}$ (mm/giro)									
		R	S	C	W	E	T	D	V	



FF2	0,02		✓	✓	✓		✓	✓	✓	10
SF2	0,02					✓			✓	11
SF3	0,02		✓	✓		✓	✓	✓	✓	12
FM2	0,04		✓	✓		✓	✓	✓	✓	13
NF1	0,04		✓	✓			✓	✓		14
AL	0,05	✓	✓	✓	✓		✓	✓	✓	15
FF	0,05			✓				✓		16
NF2	0,05	✓	✓	✓		✓	✓		✓	17
FM	0,08		✓	✓	✓		✓	✓	✓	18
SI	0,08			✓			✓			19
...W	0,10	✓	✓	✓			✓	✓	✓	20
RF	0,10		✓	✓			✓	✓		21
RM	0,10		✓	✓			✓	✓	✓	22
UR	0,10	✓	✓	✓	✓		✓	✓	✓	23
RM3	0,15	✓	✓	✓			✓			24
OR	0,60		✓							25
SR	0,60		✓							26
DR4	0,70		✓							27

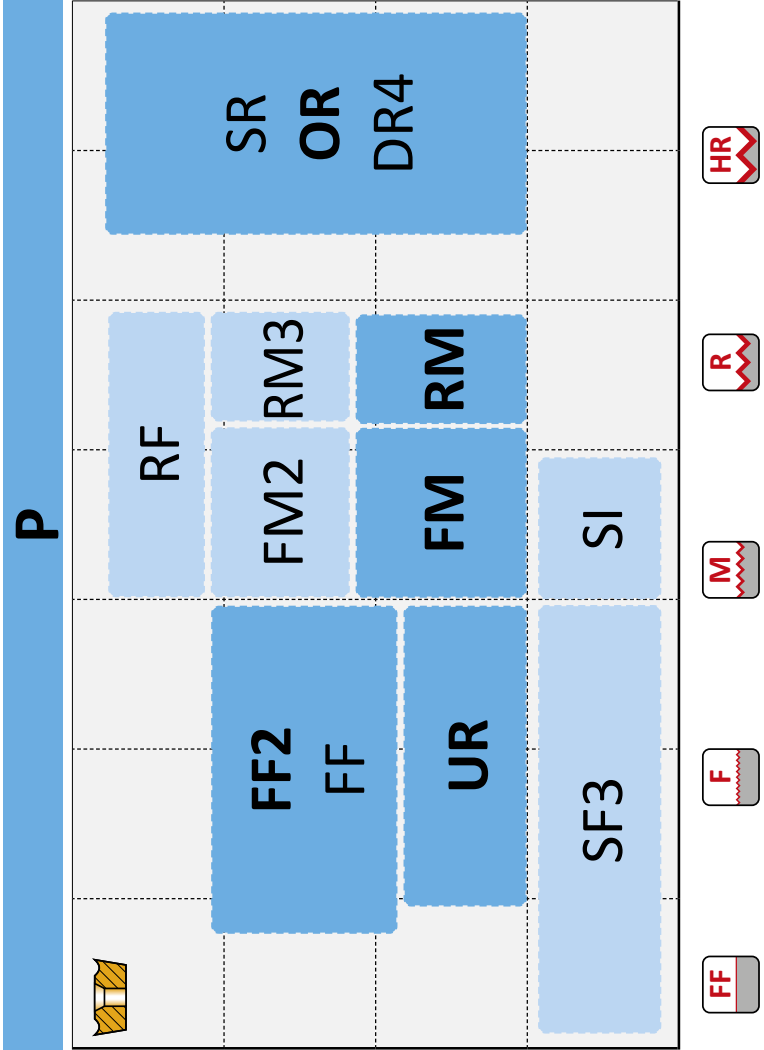
S

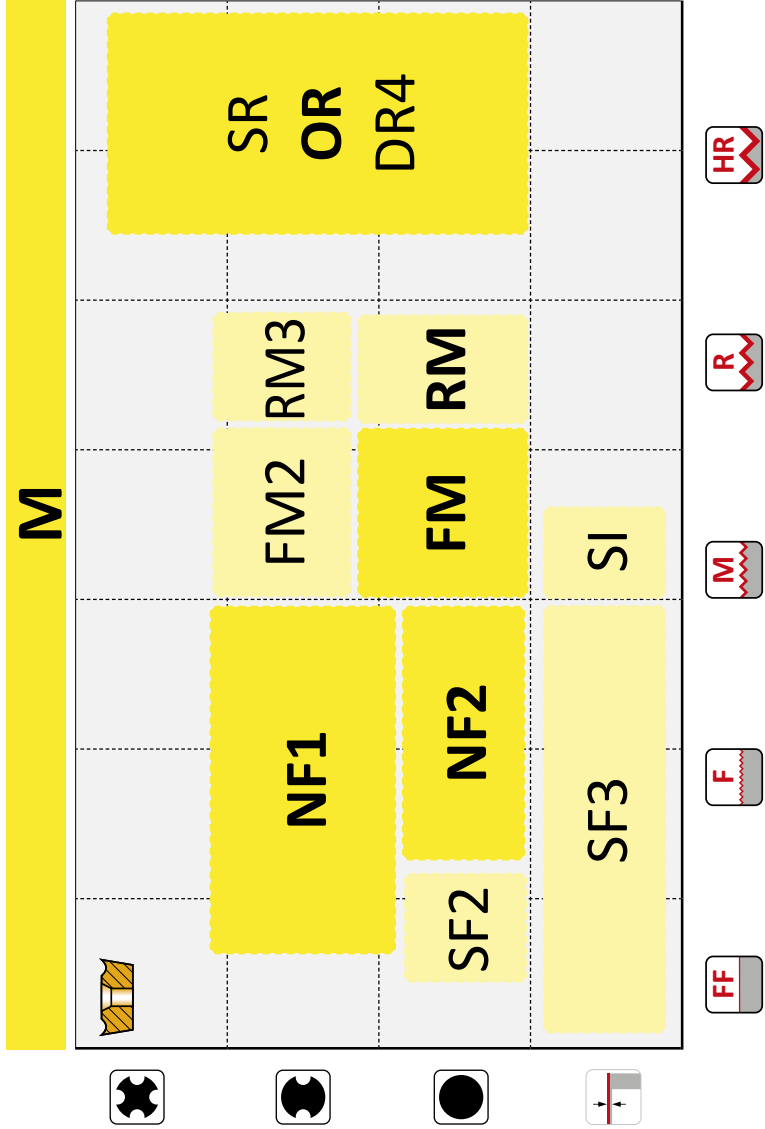


Rompi-truciolo	$\geq f_{\min}$ (mm/giro)									
		R	S	C	W	E	T	D	V	

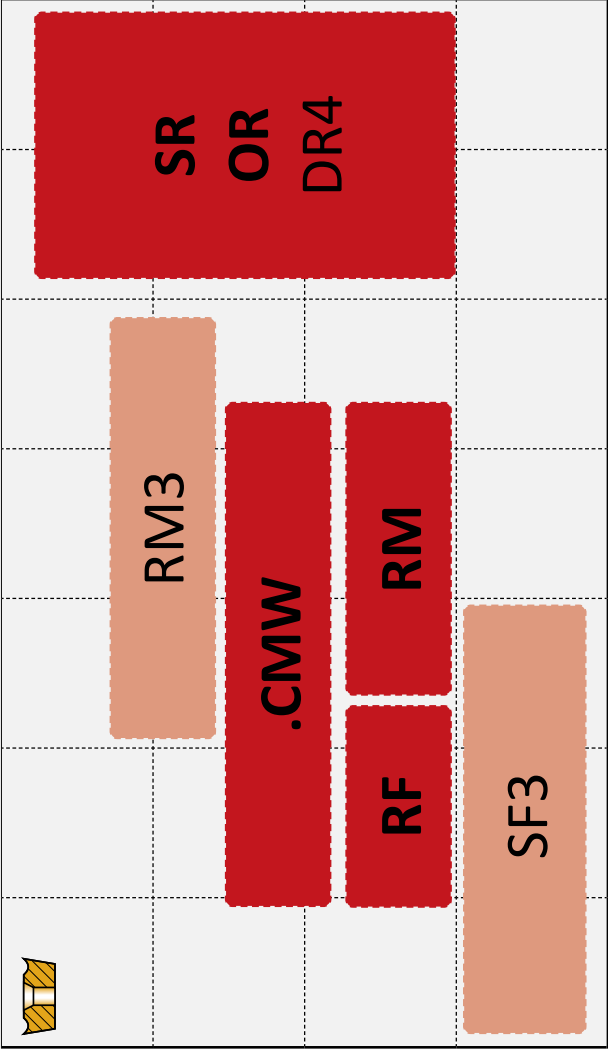


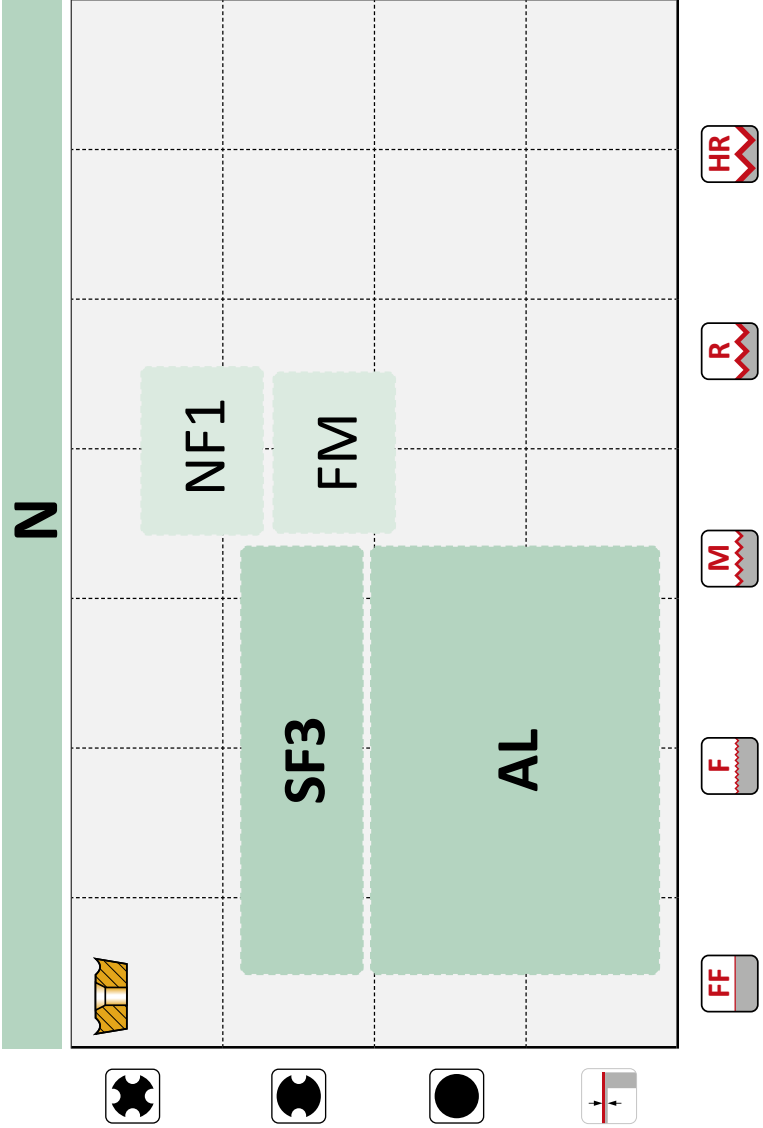
W-UR	0,08			✓						31
W-FM	0,10			✓				✓		32



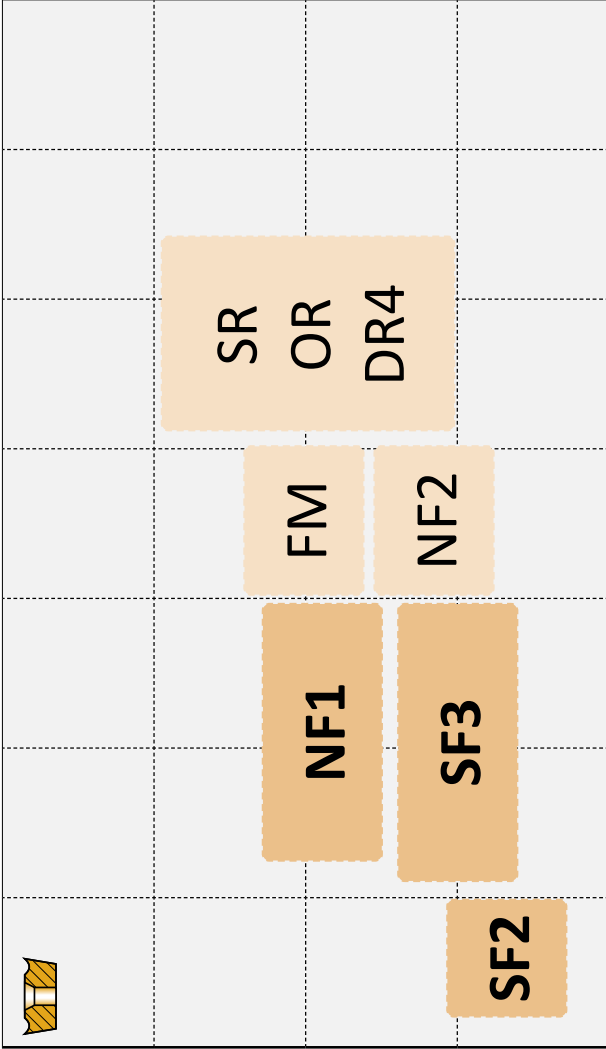


K





S



H



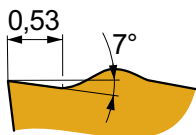
RM3

NF1 .CMW

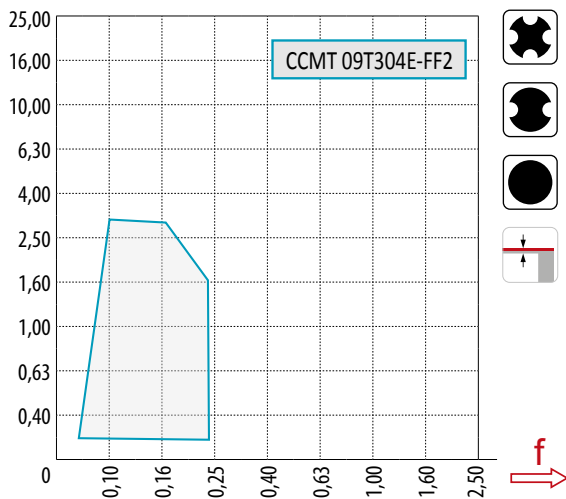
SF3



FF2



CCMT 09T304E-FF2



P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	▣
	M2	▣
	M3	
	M4	
K	K1	■
	K2	■
	K3	■
	K4	■
N	N1	
	N2	
	N3	
	N4	
S	S1	
	S2	
	S3	
	S4	
H	H1	▣
	H2	
	H3	
	H4	

SCMT

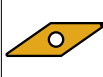
CCMT
CCGT

WCGT

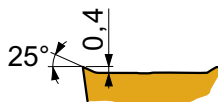
TCMT
TCGT

DCMT
DCGT

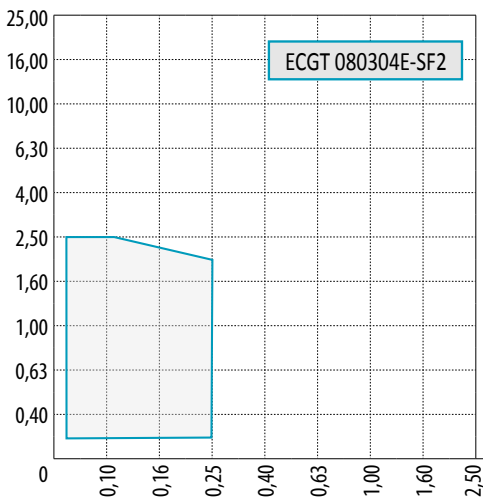
VBMT
VCGT
VCGX



SF2



ECGT 080304E-SF2



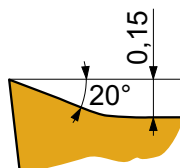
P	P1	■
	P2	▣
	P3	▣
	P4	▣
M	M1	■
	M2	▣
	M3	■
	M4	■
K	K1	▣
	K2	▣
	K3	▣
	K4	▣
N	N1	▣
	N2	▣
	N3	▣
	N4	■
S	S1	■
	S2	■
	S3	■
	S4	■
H	H1	▣
	H2	
	H3	
	H4	

ECMT

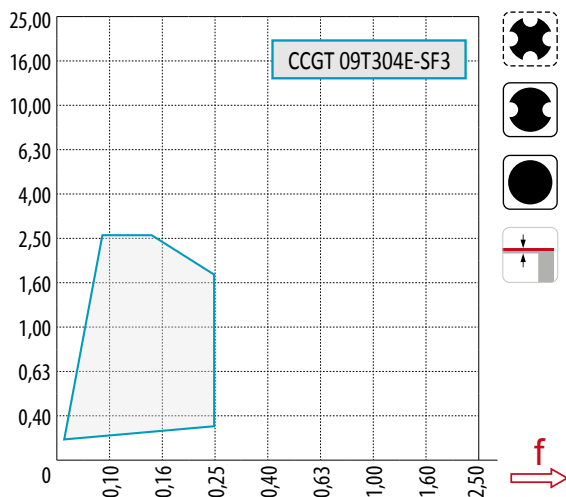
VCGT



SF3



CCGT 09T304E-SF3



P	P1	■
	P2	▣
	P3	▣
	P4	▣
M	M1	■
	M2	▣
	M3	■
	M4	■
K	K1	▣
	K2	▣
	K3	▣
	K4	▣
N	N1	▣
	N2	■
	N3	■
	N4	■
S	S1	■
	S2	■
	S3	■
	S4	■
H	H1	▣
	H2	
	H3	
	H4	

SCGT

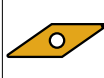
CCGT

ECGT

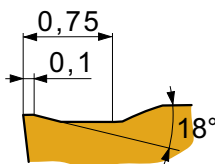
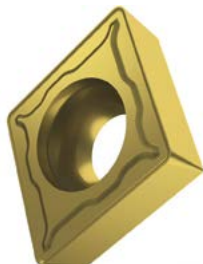
TCGT

DCGT

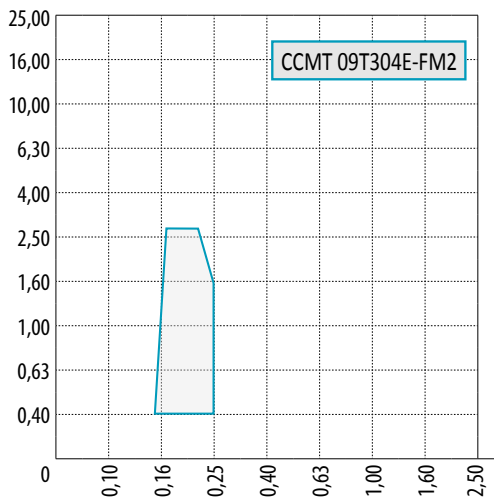
VCGT



FM2



CCMT 09T304E-FM2



P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	▣
	M4	▣
K	K1	■
	K2	■
	K3	■
	K4	■
N	N1	
	N2	
	N3	
	N4	
S	S1	
	S2	
	S3	
	S4	
H	H1	■
	H2	▣
	H3	■
	H4	▣

SCMT

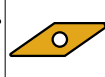
CCMT

ECMT

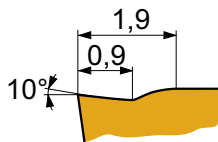
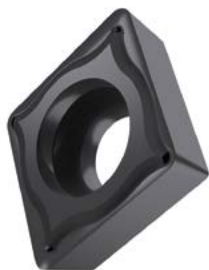
TCMT

DCMT

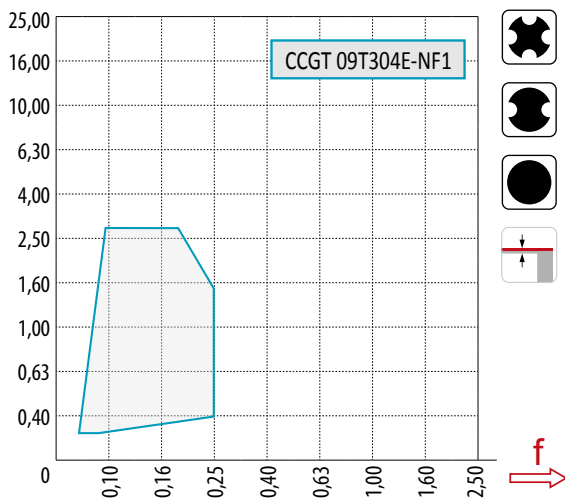
VBMT
VCGT



NF1



CCGT 09T304E-NF1



P	P1	■
	P2	▣
	P3	▣
	P4	▣
M	M1	■
	M2	▣
	M3	■
	M4	■
K	K1	▣
	K2	▣
	K3	▣
	K4	▣
N	N1	
	N2	
	N3	
	N4	
S	S1	■
	S2	■
	S3	■
	S4	■
H	H1	■
	H2	▣
	H3	▣
	H4	▣

SCGT

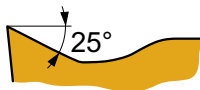
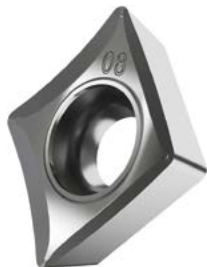
CCGT

TCGT

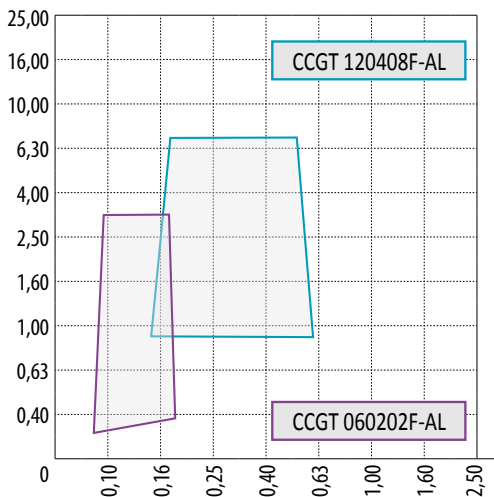
DCGT



AL



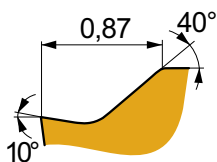
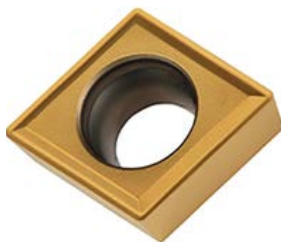
CCGT 120408F-AL



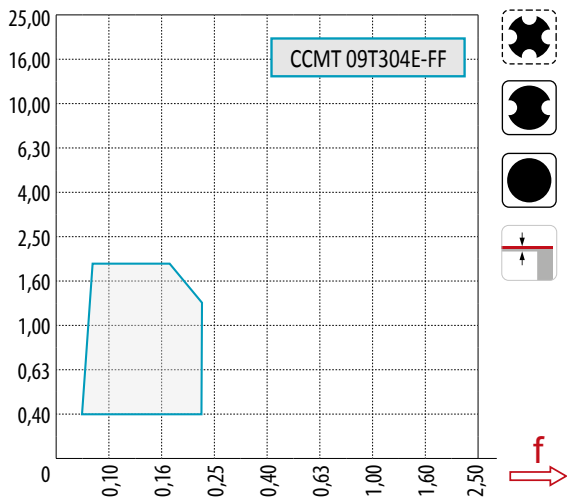
P	P1	<input checked="" type="checkbox"/>
	P2	<input checked="" type="checkbox"/>
	P3	<input checked="" type="checkbox"/>
	P4	<input checked="" type="checkbox"/>
M	M1	<input checked="" type="checkbox"/>
	M2	<input checked="" type="checkbox"/>
	M3	<input checked="" type="checkbox"/>
	M4	<input checked="" type="checkbox"/>
K	K1	<input checked="" type="checkbox"/>
	K2	<input checked="" type="checkbox"/>
	K3	<input checked="" type="checkbox"/>
	K4	<input checked="" type="checkbox"/>
N	N1	<input type="checkbox"/>
	N2	<input type="checkbox"/>
	N3	<input type="checkbox"/>
	N4	<input type="checkbox"/>
S	S1	<input checked="" type="checkbox"/>
	S2	<input checked="" type="checkbox"/>
	S3	<input checked="" type="checkbox"/>
	S4	<input checked="" type="checkbox"/>
H	H1	<input checked="" type="checkbox"/>
	H2	<input type="checkbox"/>
	H3	<input type="checkbox"/>
	H4	<input type="checkbox"/>

RCGT	SCGT	CCGT	WCGT	TCGT	DCGT	VCGT

FF



CCMT 09T304E-FF



P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	▣
	M4	▣
K	K1	■
	K2	■
	K3	■
	K4	■
N	N1	
	N2	
	N3	
	N4	▣
S	S1	▣
	S2	
	S3	
	S4	
H	H1	▣
	H2	
	H3	
	H4	

CCMT

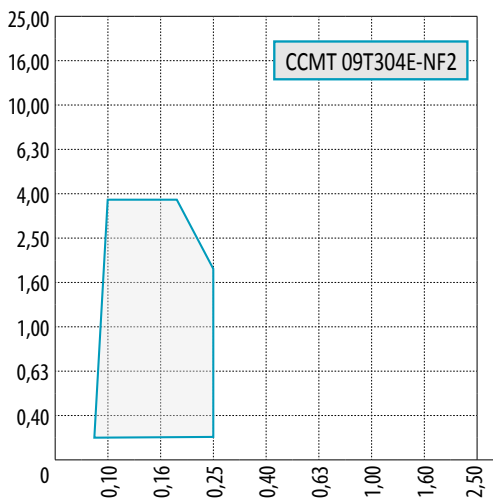
DCMT



NF2



CCMT 09T304E-NF2



P	P1	■
	P2	■
	P3	▣
	P4	▣
M	M1	■
	M2	▣
	M3	■
	M4	■
K	K1	▣
	K2	▣
	K3	■
	K4	▣
N	N1	▣
	N2	■
	N3	■
	N4	■
S	S1	■
	S2	■
	S3	■
	S4	■
H	H1	
	H2	
	H3	
	H4	

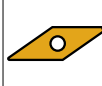
RCMT

SCMT

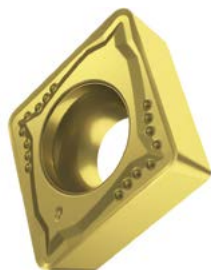
CCMT

TCMT

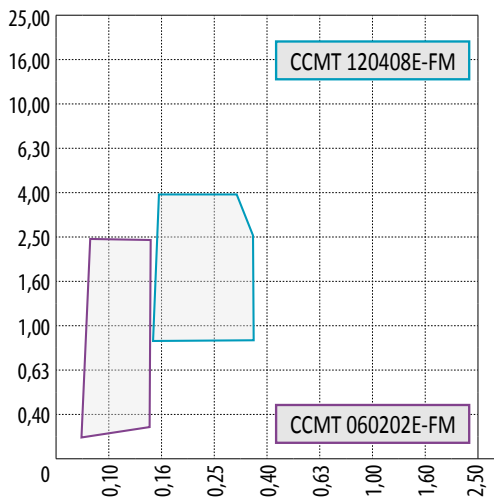
VCMT



FM



CCMT 120408E-FM



P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	▣
	M4	▣
K	K1	▣
	K2	▣
	K3	■
	K4	▣
N	N1	
	N2	
	N3	
	N4	▣
S	S1	▣
	S2	▣
	S3	
	S4	
H	H1	▣
	H2	
	H3	
	H4	

RCMT

SCMT

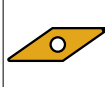
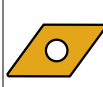
CCMT

WCMT

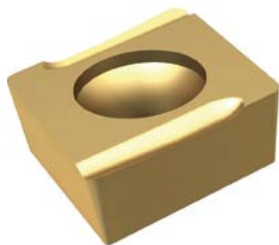
TCMT

DCMT

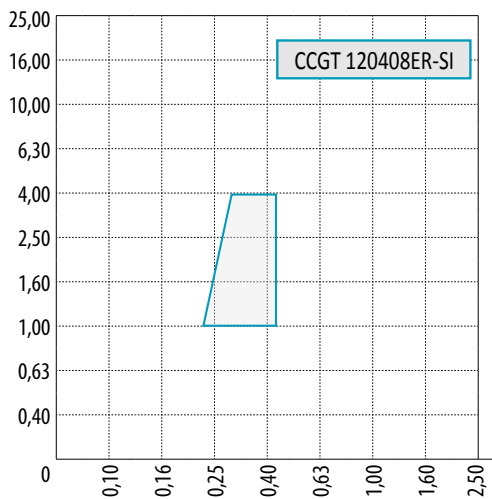
VBMT
VCMT



SI



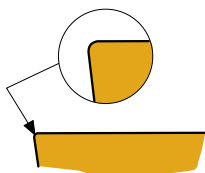
CCGT 120408ER-SI



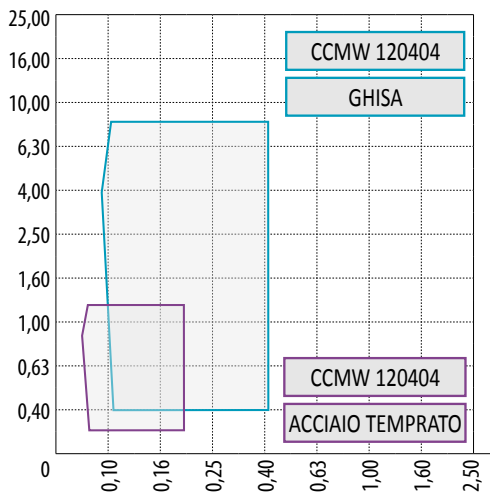
P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	■
	M4	■
K	K1	▣
	K2	▣
	K3	■
	K4	▣
N	N1	
	N2	▣
	N3	▣
	N4	▣
S	S1	■
	S2	■
	S3	■
	S4	■
H	H1	
	H2	
	H3	
	H4	

CCGT	DCGT	TCGT					

...W



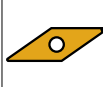
CCMW 120408



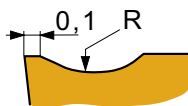
P	P1	<input checked="" type="checkbox"/>
	P2	<input checked="" type="checkbox"/>
	P3	<input checked="" type="checkbox"/>
	P4	<input checked="" type="checkbox"/>
M	M1	
	M2	<input checked="" type="checkbox"/>
	M3	
	M4	
K	K1	<input type="checkbox"/>
	K2	<input type="checkbox"/>
	K3	<input checked="" type="checkbox"/>
	K4	<input type="checkbox"/>
N	N1	
	N2	
	N3	
	N4	
S	S1	<input checked="" type="checkbox"/>
	S2	
	S3	
	S4	
H	H1	<input checked="" type="checkbox"/>
	H2	<input type="checkbox"/>
	H3	<input type="checkbox"/>
	H4	<input type="checkbox"/>



RCMW SCMW CCMW TCMW DCMW VCMW ECMT

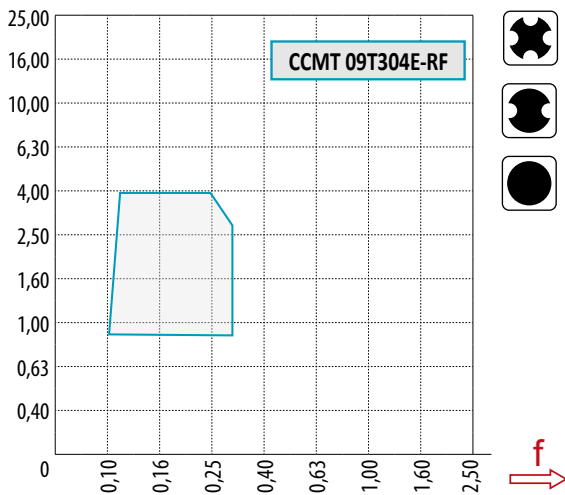


RF



I. C.	R
6,35	1,0
9,525	1,5
12,7	2,5

CCMT 09T304E-RF



P	P1	<input checked="" type="checkbox"/>
	P2	<input type="checkbox"/>
	P3	<input type="checkbox"/>
	P4	<input type="checkbox"/>
M	M1	<input type="checkbox"/>
	M2	<input type="checkbox"/>
	M3	<input checked="" type="checkbox"/>
	M4	<input checked="" type="checkbox"/>
K	K1	<input type="checkbox"/>
	K2	<input type="checkbox"/>
	K3	<input type="checkbox"/>
	K4	<input type="checkbox"/>
N	N1	<input type="checkbox"/>
	N2	<input type="checkbox"/>
	N3	<input type="checkbox"/>
	N4	<input type="checkbox"/>
S	S1	<input type="checkbox"/>
	S2	<input type="checkbox"/>
	S3	<input type="checkbox"/>
	S4	<input type="checkbox"/>
H	H1	<input type="checkbox"/>
	H2	<input type="checkbox"/>
	H3	<input checked="" type="checkbox"/>
	H4	<input checked="" type="checkbox"/>

SCMT

CCMT

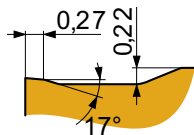
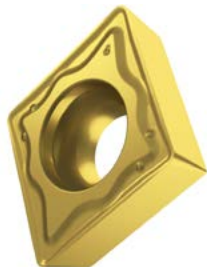
WCMT

TCMT

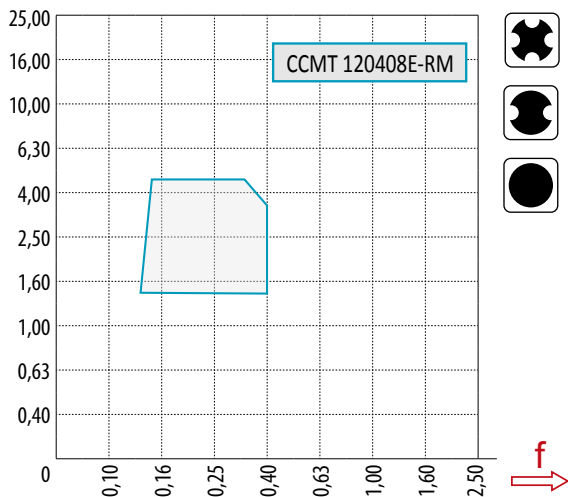
DCMT



RM



CCMT 120408E-RM



P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	■
	M4	■
K	K1	■
	K2	■
	K3	■
	K4	■
N	N1	
	N2	
	N3	
	N4	
S	S1	■
	S2	■
	S3	▣
	S4	▣
H	H1	■
	H2	■
	H3	■
	H4	▣

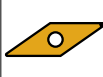
SCMT

CCMT

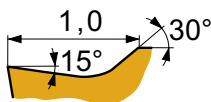
TCMT

DCMT

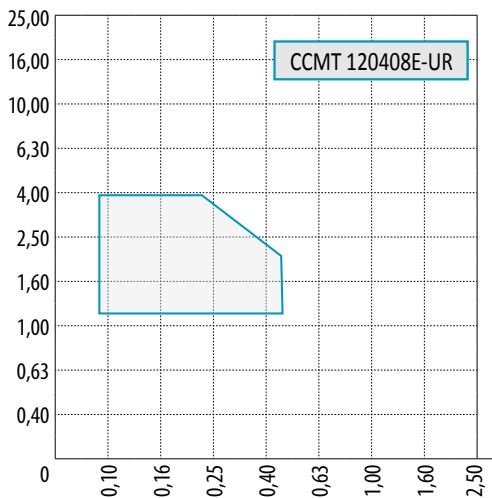
VBMT



UR



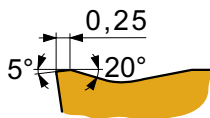
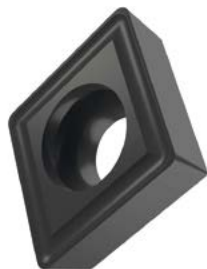
CCMT 120408E-UR



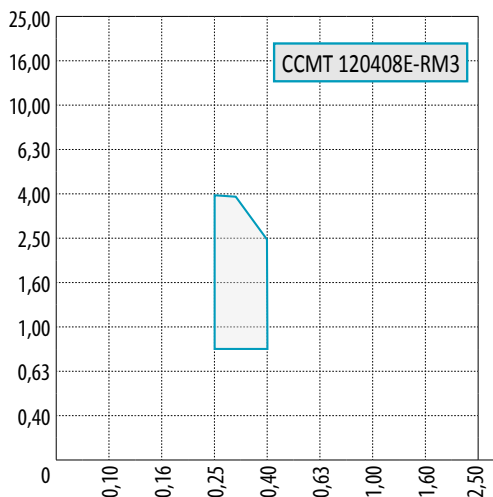
P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	▣
	M4	■
K	K1	■
	K2	■
	K3	■
	K4	▣
N	N1	■
	N2	▣
	N3	■
	N4	▣
S	S1	▣
	S2	■
	S3	■
	S4	■
H	H1	■
	H2	■
	H3	■
	H4	■

RCMT	SCMT	CCMT	WCMT	TCMT	DCMT	VBMT VCMT

RM3



CCMT 120408E-RM3



P	P1	<input checked="" type="checkbox"/>
	P2	<input type="checkbox"/>
	P3	<input type="checkbox"/>
	P4	<input type="checkbox"/>
M	M1	<input checked="" type="checkbox"/>
	M2	<input type="checkbox"/>
	M3	<input checked="" type="checkbox"/>
	M4	<input checked="" type="checkbox"/>
K	K1	<input type="checkbox"/>
	K2	<input type="checkbox"/>
	K3	<input type="checkbox"/>
	K4	<input type="checkbox"/>
N	N1	
	N2	
	N3	
	N4	
S	S1	
	S2	
	S3	
	S4	
H	H1	<input type="checkbox"/>
	H2	<input type="checkbox"/>
	H3	<input type="checkbox"/>
	H4	<input checked="" type="checkbox"/>

RCMT

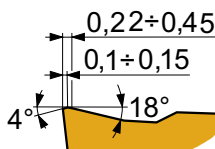
SCMT

CCMT

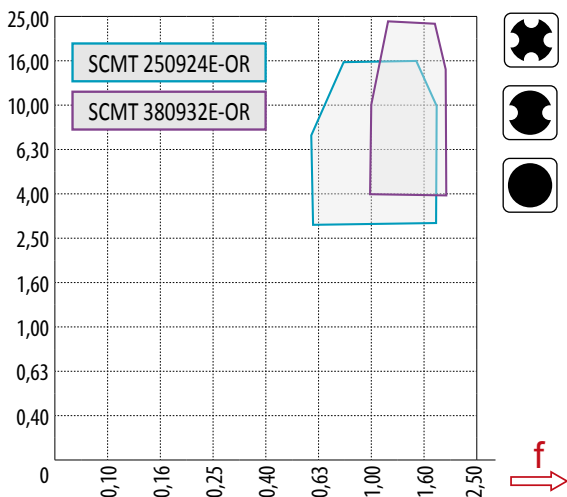
TCMT



OR



SCMT 250924E-OR

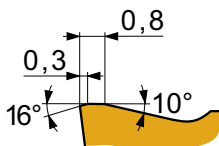
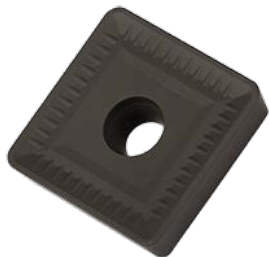


P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	▣
	M4	▣
K	K1	▣
	K2	▣
	K3	■
	K4	▣
N	N1	
	N2	
	N3	
	N4	
S	S1	▣
	S2	
	S3	
	S4	
H	H1	
	H2	
	H3	
	H4	

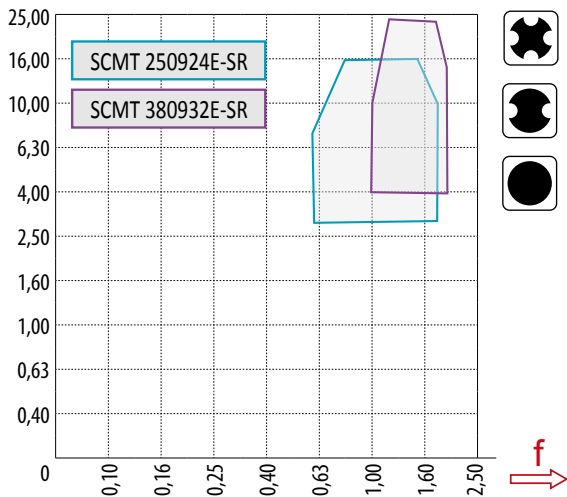
SCMT



SR



SCMT 250924E-SR

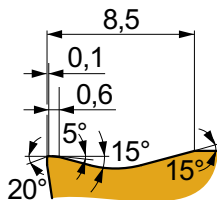


P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	■
	M4	■
K	K1	■
	K2	■
	K3	■
	K4	■
N	N1	
	N2	
	N3	
	N4	
S	S1	▣
	S2	
	S3	
	S4	
H	H1	
	H2	
	H3	
	H4	

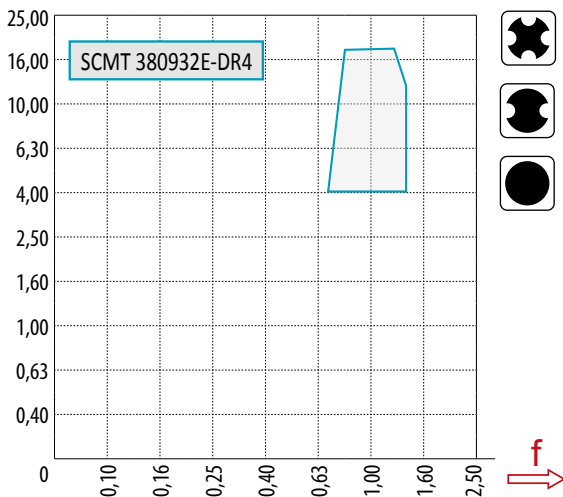
SCMT



DR4



SCMT 380932E-DR4



P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	▣
	M4	▣
K	K1	■
	K2	■
	K3	■
	K4	■
N	N1	
	N2	
	N3	
	N4	
S	S1	
	S2	
	S3	
	S4	
H	H1	
	H2	
	H3	
	H4	

SCMT



P



W-FM

W-UR



M

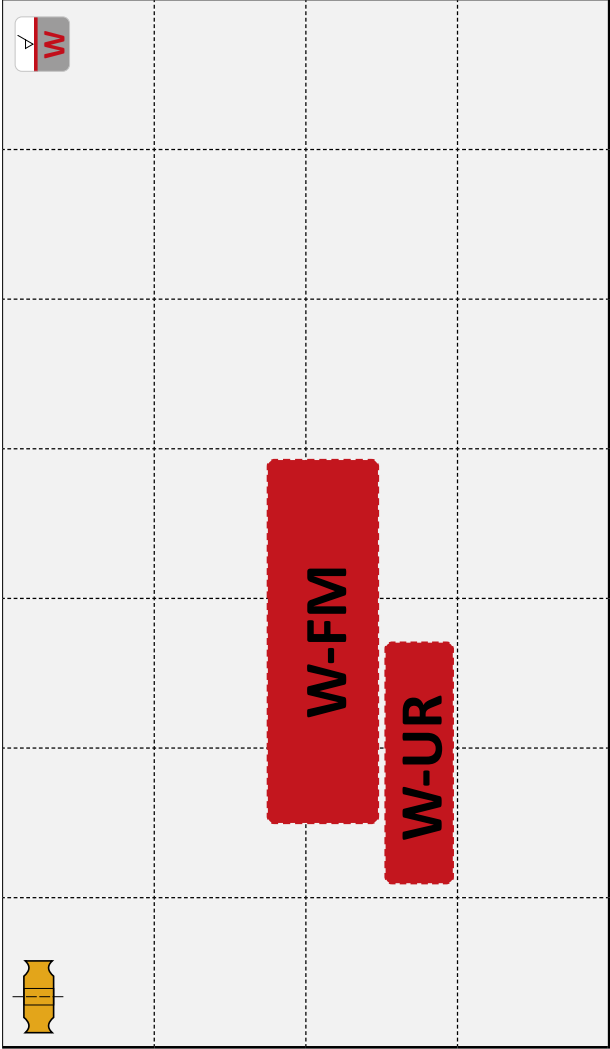


W-FM

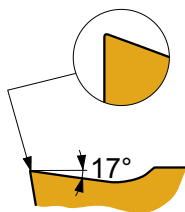
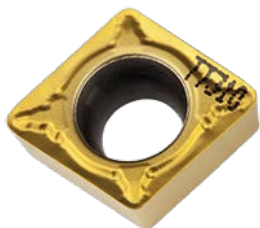
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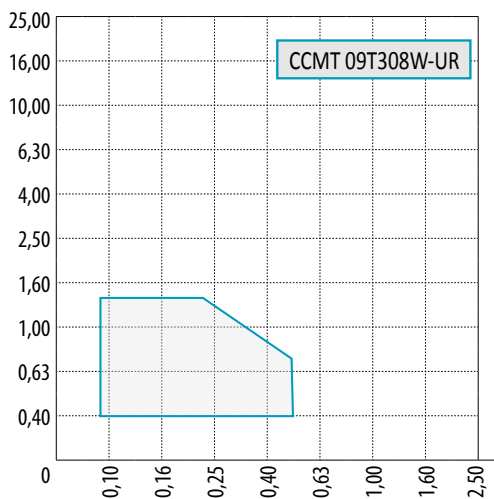
K



W-UR



CCMT 09T308W-UR

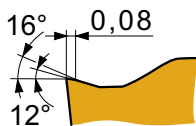


P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	▣
	M4	▣
K	K1	■
	K2	■
	K3	■
	K4	■
N	N1	
	N2	▣
	N3	▣
	N4	▣
S	S1	
	S2	
	S3	
	S4	
H	H1	
	H2	
	H3	
	H4	

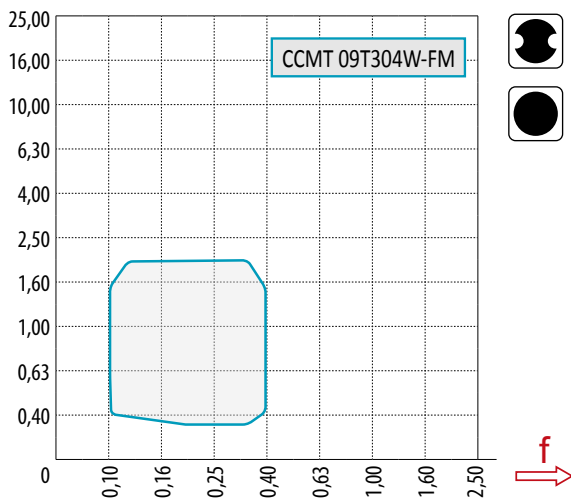
CCGT



W-FM



CCMT 09T304W-FM



P	P1	■
	P2	■
	P3	■
	P4	■
M	M1	■
	M2	■
	M3	▣
	M4	▣
K	K1	■
	K2	■
	K3	■
	K4	▣
N	N1	
	N2	
	N3	▣
	N4	▣
S	S1	▣
	S2	
	S3	
	S4	
H	H1	
	H2	
	H3	
	H4	

CCGT

DCMX



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